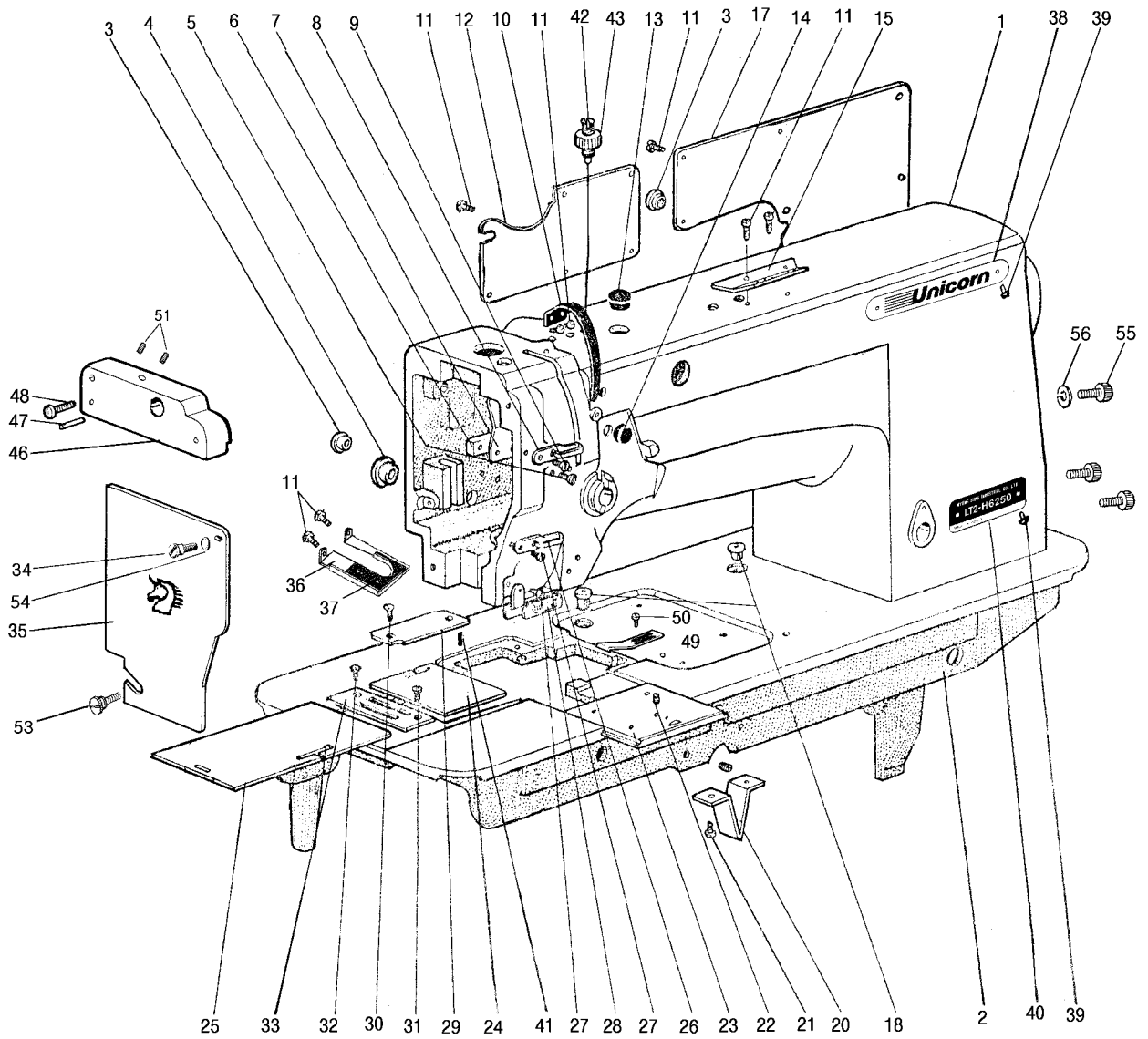


LT2- H625

H6250

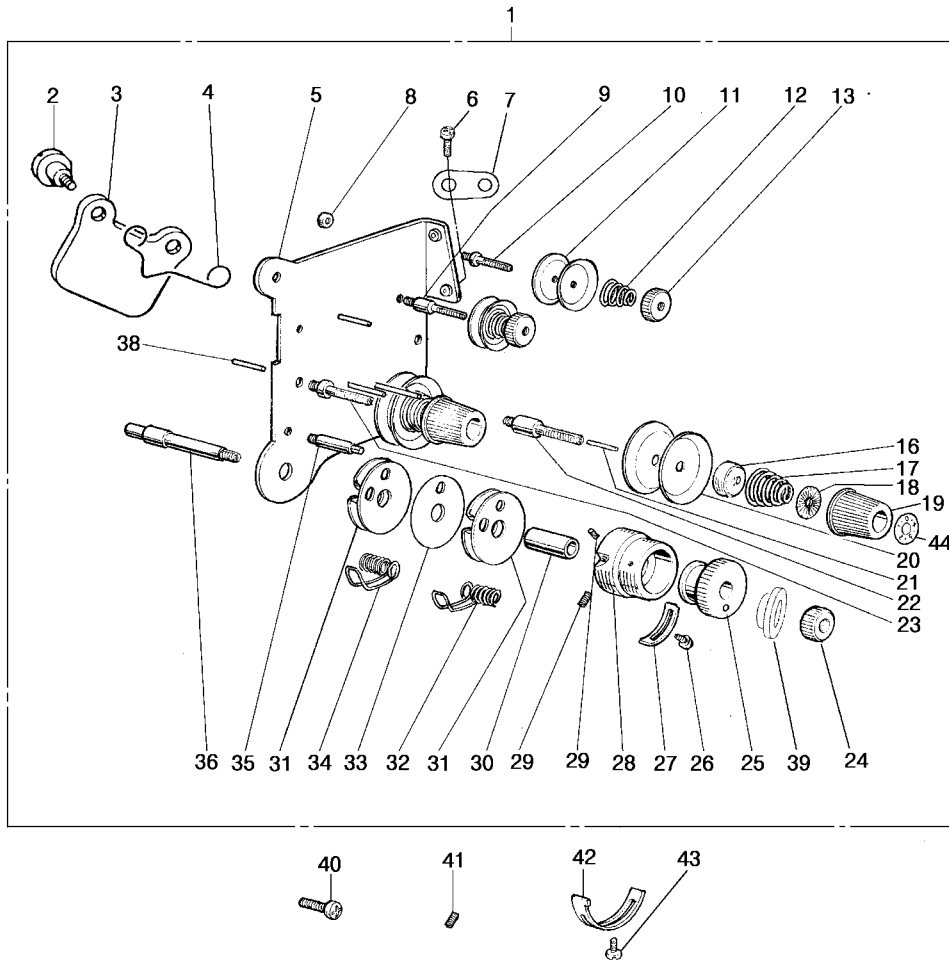
A. 본체기구 / Arm Bed & It's Accessories	1
B. 시조자 기구 / Thread Tension Regulator Mechanism	3
C. 상축 기구 / Upper Shaft Mechanism	5
D. 압봉올림 기구 / Presser Bar Mechanism	7
E. 천평, 침봉 요동 기구(1) / Thread Take-up & Needle Bar Rock Motion Mechanism ..	9
E. 천평, 침봉 요동 기구(2) / Thread Take-up & Needle Bar Rock Motion Mechanism	11
F. 침봉변환 기구 / Needle Bar Changing Mechanism	13
G. 송조절기 기구 / Feed Regulator Mechanism	15
H. 하축 기구 / Lower Shaft Mechanism	17
K. 가마대 기구 / Hook Saddle Mechanism(1)	19
L. 사절 기구(1) / Thread Trimmer Mechanism(1)	21
L. 사절 기구(2) / Thread Trimmer Mechanism(2)	23
M. 위치검출기, 조작상자 기구 / Synchronizer, Operation Panel Mechanism	25
N. 마이크로스위치, 와이퍼 기구 / Micro Switch, Wiper Mechanism	27
O. 급유 기구 / Oil Lubrication Mechanism	29
P. 유수판 기구 / Oil Pan Mechanism	31
Z. 부속품 / Accessories	32
게이지류 / Gauge Parts List	34



A. 본체 기구 / Arm Bed & It's Accessories

H625, H6250

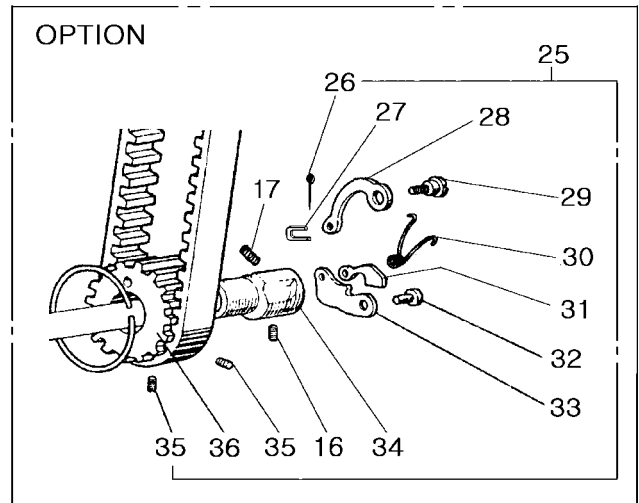
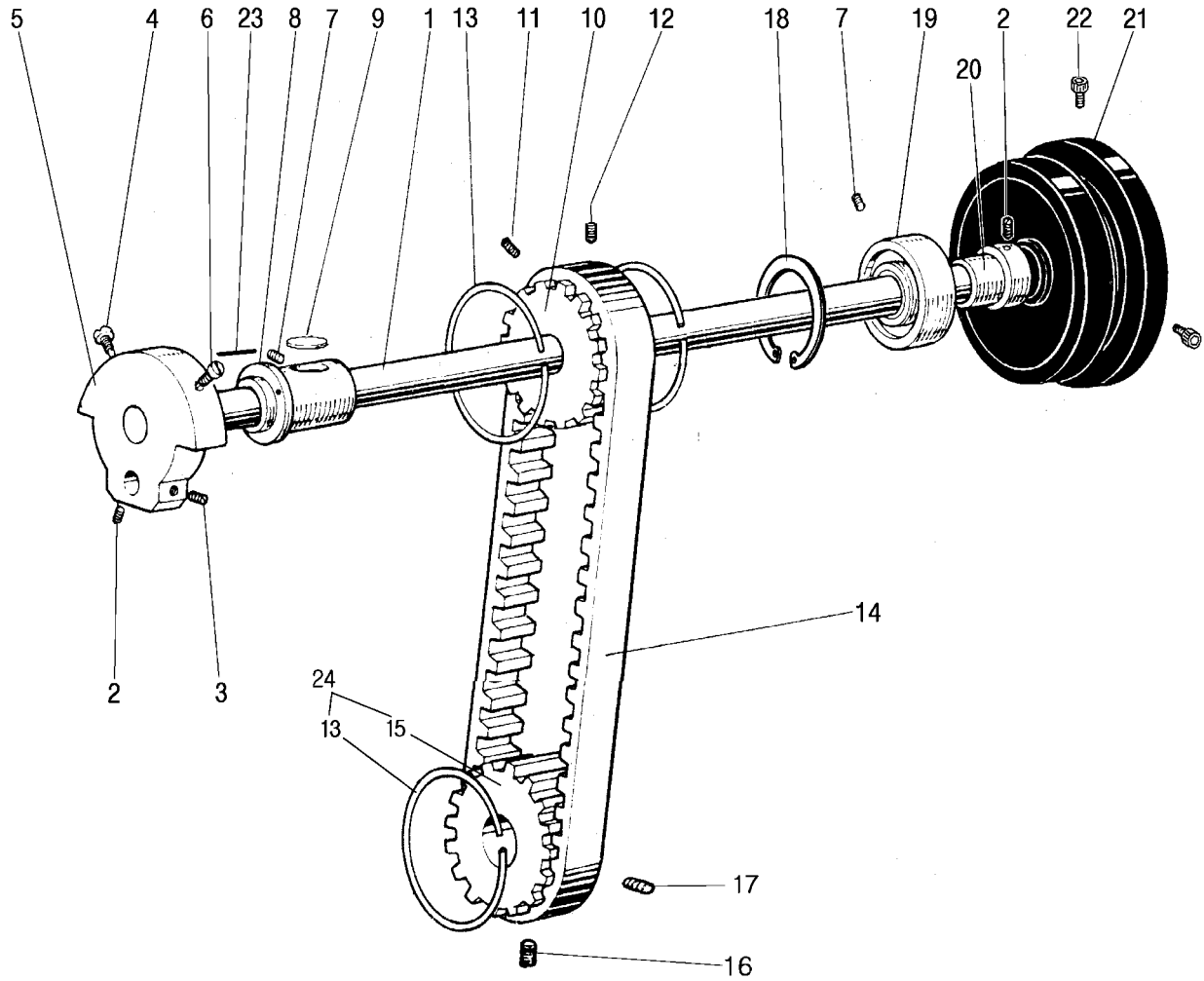
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	171018 171019	아암	Arm	1	1	1	1
2	151002 151048	베드	Bed	1	1	1	1
3	117007	고무마개 8.8	Rubber Plug 8.8	3	3	3	3
4	117004	고무마개 19	Rubber Plug 19	1	1	1	1
5	4021	나사 3/16(28)-13	Screw 3/16(28)-13	1	1	1	1
6	153001	스페이샤	Spacer	1	1	1	1
7	153002	기름막이판	Oil Guard Plate	1	1	1	1
8	153003	실안내(상)	Thread Guide	1	1	1	1
9	4019	나사 3/16(28)-10	Screw 3/16(28)-10	1	1	1	1
10	153005	선명카바	Thread Take-up Cover	1	1	1	1
11	1137	나사 11/64(40)-8	Screw 11/64(40)-8	6	6	6	6
12	153006	측판(A)	Side Cover (A)	1	1	1	1
13	157002	고무마개 13	Rubber Plug 13	2	2	2	2
14	157016	고무마개 13	Rubber Plug 13	1	1	1	1
15	153007	상개실안내	Thread Guide	1	1	1	1
17	153008 153171	측판(B)	Side Cover (B)	1	1	1	1
18	157003	기름캡	Oil Cap	2	2	2	2
20	153009	지지대	Supporter			1	1
21	2079	나사 1/4(24)-16	Screw 1/4(24)-16			2	2
22	3032	나사 15/64(28)-4.5	Screw 15/64(28)-4.5	1	1	1	1
23	153010 153082	미끄럼판(전)	Slide Plate (F)	1	1	1	1
24	153071 153083	미끄럼판(우)	Slide Plate (R)	1	1	1	1
25	153072 153084	미끄럼판(좌)	Slide Plate (L)	1	1	1	1
26	153011	실안내	Thread Guide	1	1	1	1
27	4012	나사 9/64(40)-7	Screw 9/64(40)-7	2	2	2	2
28	159001	실안내(조)	Thread Guide ASSY.	1	1	1	1
29	153014	카바	Cover	1	1	1	1
30	4026	나사 11/64(40)-5.4	Screw 11/64(40)-5.4	2	2	2	2
31	4018	나사 11/64(40)x7	Screw 11/64(40)x7	1	1	1	1
32	2029	나사 9/64(40)-6.5	Screw 9/64(40)-6.5	1	1	1	1
33	*	침판	Needle Plate	1	1	1	1
34	6011	나사 9/64(40)-7	Screw 9/64(40)-7	1	1	1	1
35	173001	면판	Face Plate	1	1	1	1
36	263019	기름막이판	Oil Guard Plate	1	1	1	1
37	178006	펠트	Felt	1	1	1	1
38	114009	명판	Name Plate	1	1	1	1
39	114011	핀	Pin	4	4	4	4
40	174002 174002-H 174004 174004-H	형식판	Model Plate			1	1
41	152074	핀	Pin	1	1	1	1
42	8101	특수나사	Screw	1	1	1	1
43	152075	너트	Nut	1	1	1	1
46	171001 171027	요동축지지대	Rock Shaft Support	1	1	1	1
47	172001	테이퍼핀	Taper Pin	2	2	2	2
48	2056	나사 11/64(40)-15	Screw 11/64(40)-15	2	2	2	22
49	153183	미끄럼판 스톱퍼	Stopper	1	1	1	1
50	2124	나사 11/64(40)-6.5	Screw 11/64(40)-6.5	2	2	2	2
51	3023	나사 11/64(40)-10	Screw 11/64(40)-10 나사	2	2	2	2
52	1126	나사 11/64(40)-10	Screw 11/64(40)-10 나사	12	12	12	12
53	6014	나사 9/64(40)-8	Screw 9/64(40)-8 나사	1	1	1	1
54	263022	와셔	Washer	1	1	1	1
55	9035	나사 1/4(24)-16	Screw 1/4(24)-16	3	3	3	3
56	153041	와셔	Washer	1	1	1	1



B. 실조절기 기구 / Thread Tension Regulator Mechanism

H625, H6250

No.	Code No.	품 명	Parts Name	Q'ty			
				H625	H625H	H6250	H6250H
1	179001 179001-H	사조자(조)	Thread Tension Regulator ASSY.	1		1	
2	6006	나사 9/64(40)-2.7	Screw 9/64(40)-2.7	(2)	(2)	(2)	(2)
3	153016	사조자판	Thread Tension Plate	(1)	(1)	(1)	(1)
4	155001	사조자스프링	Thread Tension Spring	(1)	(1)	(1)	(1)
5	179012 179012-H	사조자판	Thread Tension Plate	(1)		(1)	
6	2023	나사 9/64(40)-4	Screw 9/64(40)-4	(1)	(1)	(1)	(1)
7	173008	실안내	Thread Guide	(2)	(2)	(2)	(2)
8	122084	너트 11/64(40)	Nut 11/64(40)	(2)	(2)	(2)	(2)
9	172016	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
10	172017	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
11	153019	사조자접시	Thread Tension Disc	(4)	(4)	(4)	(4)
12	155002 305000	사조자스프링	Thread Tension Spring	(2)		(2)	
13	152007	사조자너트	Thread Tension Nut	(2)	(2)	(2)	(2)
16	153020	사조자접시	Thread Tension Disc	(2)	(2)	(2)	(2)
17	175002 135002	사조자스프링	Thread Tension Spring	(2)		(2)	
18	123068	사조자너트스토퍼	Thread Tension Nut Stopper	(2)	(2)	(2)	(2)
19	124022	사조자너트	Thread Tension Nut	(2)	(2)	(2)	(2)
20	173004	사조자접시	Thread Tension Disc	(4)	(4)	(4)	(4)
21	152003	사조자핀	Thread Tension Pin	(2)	(2)	(2)	(2)
22	172005	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
23	172014	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
24	152008	사조자너트	Thread Tension Nut	(1)	(1)	(1)	(1)
25	172012	스프링안내	Thread Take-up Spring Guide	(1)	(1)	(1)	(1)
26	2027	나사 9/64(40)-5	Screw 9/64(40)-5	(1)	(1)	(1)	(1)
27	173009	사조자스토퍼	Thread Tension Stopper	(1)	(1)	(1)	(1)
28	172013	사조자포스트	Thread Tension Post	(1)	(1)	(1)	(1)
29	3001	나사 1/8(40)-5	Screw 1/8(40)-5	(2)	(2)	(2)	(2)
30	172007	사조자부싱	Thread Tension Bushing	(1)	(1)	(1)	(1)
31	179004	사조자접시(조)	Thread Tension Disc ASSY.	(2)	(2)	(2)	(2)
32	175003	사조자스프링	Thread Tension Spring	(1)	(1)	(1)	(1)
33	173005	사조자접시	Thread Tension Disc	(1)	(1)	(1)	(1)
34	175004	사조자스프링	Thread Tension Spring	(1)	(1)	(1)	(1)
35	172010	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
36	172009	사조자스터드	Thread Tension Stud	(1)	(1)	(1)	(1)
38	152004	사조자핀	Thread Tension Pin	(1)	(1)	(1)	(1)
39	172008	카라	Collar	(1)	(1)	(1)	(1)
40	1050	나사 11/64(40)-8	Screw 11/64(40)-8	1	1	1	1
41	3019	나사 11/64(40)-6	Screw 11/64(40)-6	1	1	1	1
42	153074	사조자스토퍼	Thread Tension Stopper	1	1	1	1
43	1020	나사 9/64(40)-5	Screw 9/64(40)-5	1	1	1	1
44	124023	눈금판	Length Control Plate	2	2	2	2



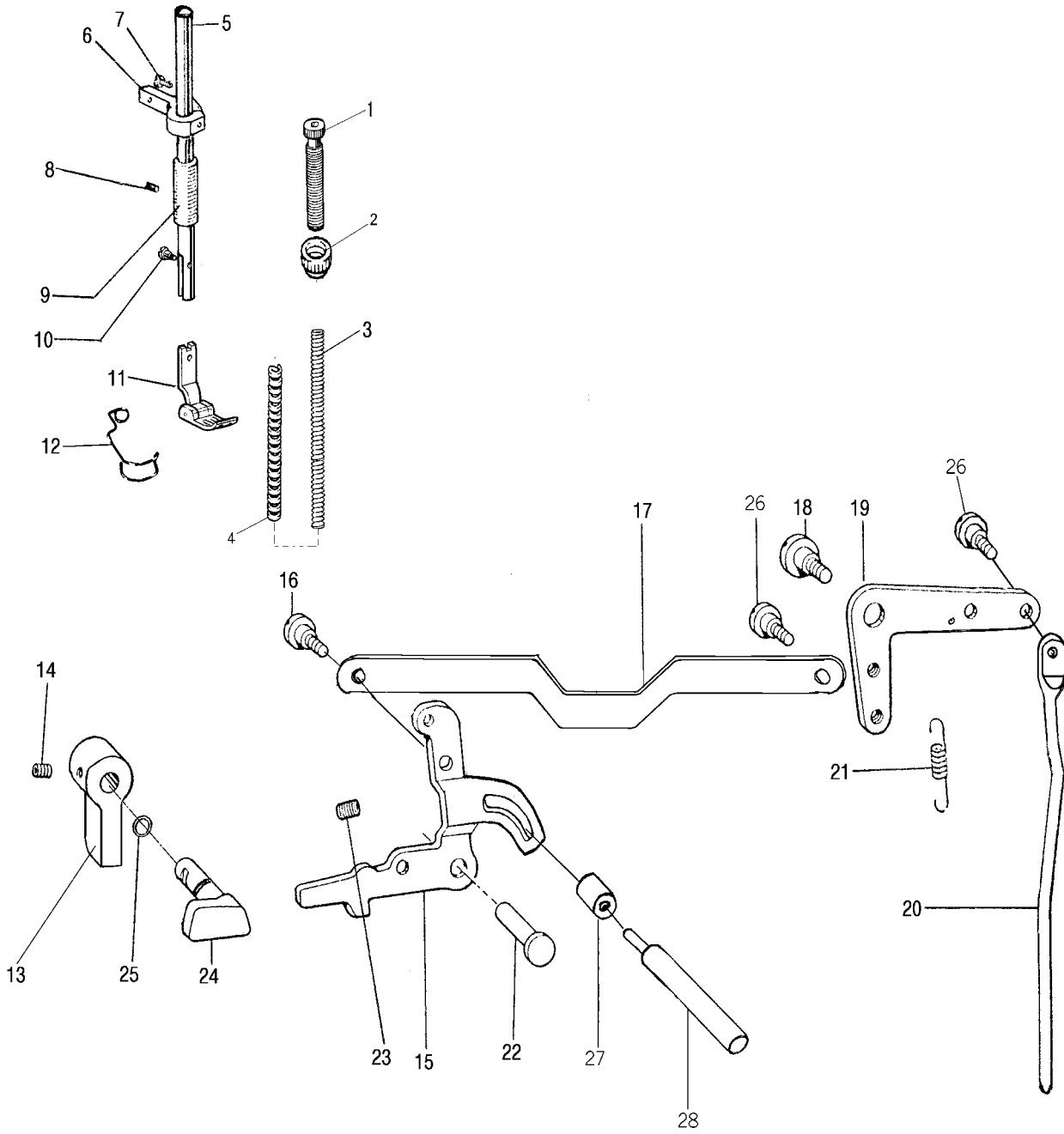
C. 상축 기구 / Upper Shaft Mechanism

H625, H6250

No.	Code No.	품 명	Parts Name	Q'ty			
				H625	H625H	H6250	H6250H
1	152010	상축	Upper Shaft	1	1	1	1
2	3055	나사 1/4(40)-5	Screw 1/4(40)-5	3	3	3	3
3	3061	나사 1/4(40)-7	Screw 1/4(40)-7	1	1	1	1
4	2087	나사 9/32(28)-13	Screw 9/32(28)-13	1	1	1	1
5	151003 151003-H	천평크랭크	Thread Take-up Crank	1		1	
6	7005	나사 9/32(28)-14	Screw 9/32(28)-14	1	1	1	1
7	3039	나사 15/64(28)-10	Screw 15/64(28)-10	2	2	2	2
8	152011	상축부싱(좌)	Upper Shaft Bushing (L)	1	1	1	1
9	158002	펠트	Felt	1	1	1	1
10	152012	타이밍풀리(상)	Timing Pulley (U)	1	1	1	1
11	3066	나사 1/4(40)-6	Screw 1/4(40)-6	1	1	1	1
12	3065	나사 1/4(40)-6	Screw 1/4(40)-6	1	1	1	1
13	155005	스프링플랜지	Spring Flange	(3)	(3)	(3)	(3)
14	156009	타이밍벨트	Timing Belt	1	1	1	1
15	152022 152022-H	타이밍풀리(하)	Timing Pulley (D)	1		1	
16	3109	나사 1/4(40)-10	Screw 1/4(40)-10	1	1	1	1
17	3058	나사 1/4(40)-6	Screw 1/4(40)-6	1	1	1	1
18	155006	C형 멈춤링	C-Type Stop Ring	1	1	1	1
19	156001	볼 베어링	Ball Bearing	1	1	1	1
20	152013	상축부싱(우)	Upper Shaft Bushing (R)	1	1	1	1
21	134004 134005	풀리	Pulley	1	1		
22	9041	나사 15/64(28)-14	Screw 15/64(28)-14	2	2	2	2
23	158027	기름심지	Oil Wick	1	1	1	1
24	159037	타이밍풀리(하)(조)	Timing Pulley (D) ASSY.	1	1	1	1
25	159036	타이밍풀리(하)(조)	Timing Pulley (D) ASSY.		1 (OPTION)		
26	146003	분할핀	Split Pin			1	
27	151115	링크	Link			1	
28	153160	스프링판	Spring Plate			1	
29	152101	핀	Pin			1	
30	155032	스프링	Spring			1	
31	153162	안전장치 B	Safe Clutch B			1	
32	152100	핀	Pin			1	
33	152101	안전장치 A	Safe Clutch B			1	
34	152099	부쉬	Bush			1	
35	3032	나사 15/64(28)-4	Screw 15/64(28)-4			2	
36	159037	타이밍풀리(하)	Timing Pulley (D)			1	

D. 압봉올림 기구 / Presser Bar Lifter Mechanism

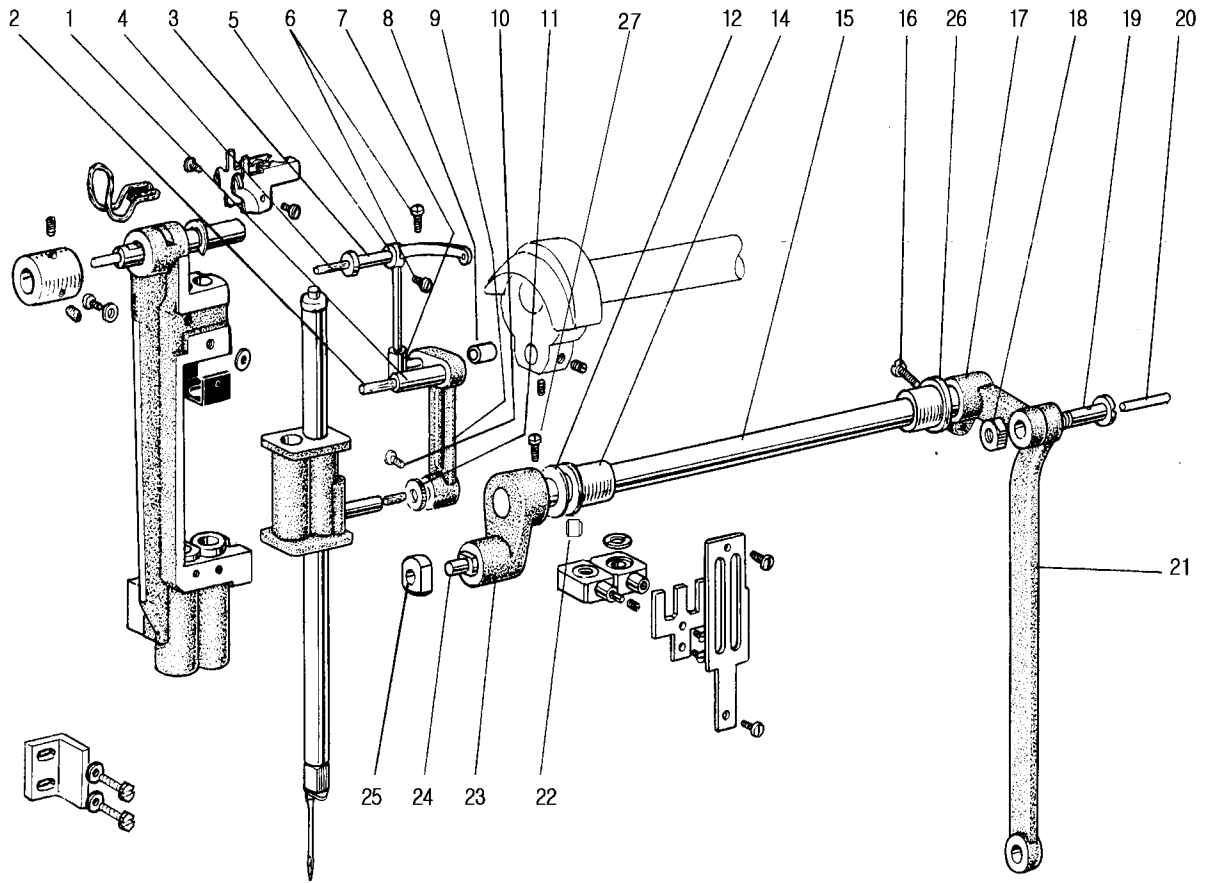
H625, H6250



D. 압봉올림 기구 / Presser Bar Lifter Mechanism

H625, H6250

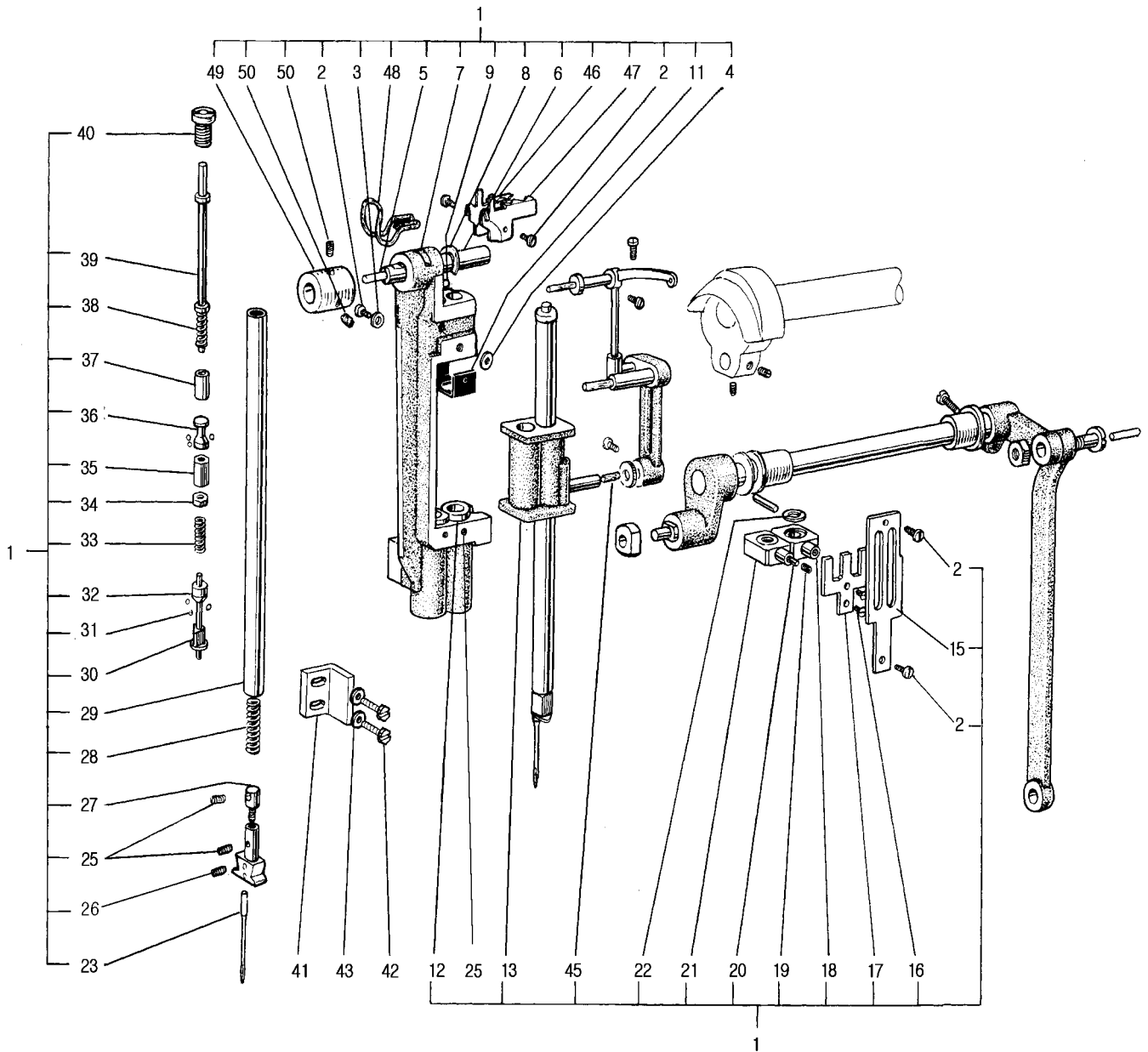
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625M	H625H	H6250M	H6250H
1	8108	압조절 나사	Thumb Screw	1		1	
	179013-H	압조절 나사(조)	Thumb Screw(ASM)		1		1
2	132067	너트 1/2(28)	Nut 1/2(28)	1	1	1	1
3	255001	미세조절스프링	Minute Regulation Spring		1		1
4	135009	스프링	Spring	1	1	1	1
5	162020	압봉	Presser Bar	1	1	1	1
6	151004	압봉안내대 브라켓트	Presser Bar Guide Bracket	1	1	1	1
7	1061	나사 11/64(40)-16	Screw 11/64(40)-16	1	1	1	1
8	3039	나사 15/64(28)-10	Screw 15/64(28)-10	1	1	1	1
9	132062	압봉붓심	Presser Bar Bushing	1	1	1	1
10	6108	노루발고정나사	Presser Foot Screw	1	1	1	1
11	*	노루발	Presser Foot	1	1	1	1
12	155008	핑거보호대	Finger Guard	1	1	1	1
13	151120	압봉올림손잡이	Presser Bar Lifter	1	1	1	1
14	3020	나사 11/64(40)-6	Screw 11/64(40)-6	1	1	1	1
15	153022	실늑추기판	Thread Releasing Plate	1	1		
	263026					1	1
16	6035	나사 3/16(28)-3.5	Screw 3/16(28)-3.5	1	1	1	1
17	153173	무릎올림연간	Knee Lifter Rod	1	1	1	1
18	6110	단나사 15/64(28)-6.7	Stud Screw 15/64(28)-6.7	1	1	1	1
19	153024	무릎올림레바	Knee Lifter Lever	1	1	1	1
20	153025	무릎올림봉	Knee Lifter Bar	1	1	1	1
21	125012	스프링	Spring	1	1	1	1
22	152016	실늑추기판 핀	Pin	1	1	1	1
23	3020	나사 11/64(40)-6	Screw 11/64(40)-6	1	1	1	1
24	152017	올림캠	Presser Bar Lifting Cam	1	1	1	1
25	117019	O링 8	O Ring 8	1	1	1	1
26	6046	나사 3/16(32)-3.5	Screw 3/16(32)-3.5	2	2	2	2
27	262017	롤러	Roller			1	1
28	152009	실늑추기판	Thread Releasing Pin	1	1		
	262016					1	1



E. 천평, 침봉 요동 기구(1) / Thread Take-up & Needle Bar Rock Motion Mechanism

H625, H6250

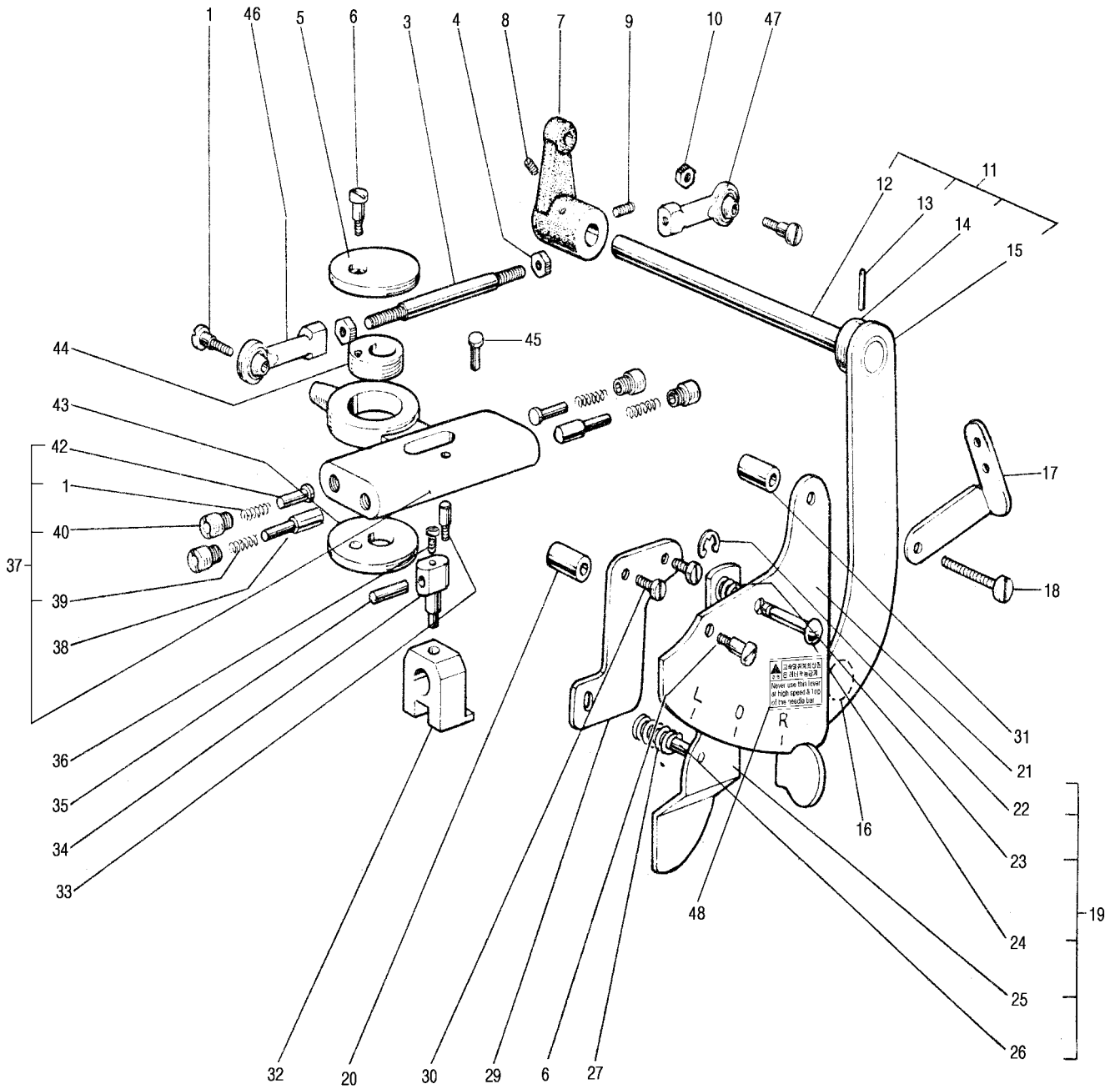
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	152018	침봉크랭크핀	Needle Bar Crank Pin	1	1	1	1
2	178002	기름심지	Oil Wick	1	1	1	1
3	152019	천평축	Thread Take-up Shaft	1	1	1	1
4	118002	기름심지	Oil Wick	1	1	1	1
5	171020	천평	Thread Take-up	1		1	
	171020-H					1	
6	1094	나사 15/64(28)-12	Screw 15/64(28)-12	2	2	2	2
7	152020	천평활자	Thread Take-up Slide Block	1	1	1	1
8	152076	마개	Plug	1	1	1	1
9	171003	침봉크랭크	Needle Bar Crank	1	1	1	1
10	1039	나사 15/64(40)-11	Screw 15/64(40)-11	1	1	1	1
11	172020	붓심	Bushing	1	1	1	1
12	173023	요동축와셔	Washer	1	1	1	1
13	3038	나사 15/64(28)-8	Screw 15/64(28)-9	1	1	1	1
14	152023	요동축붓심(좌)	Needle Bar Vibrating Shaft Bushing(L)	1	1	1	1
15	172024	요동축	Needle Bar Vibrating Shaft	1	1	1	1
16	9057	나사 1/4(24)-18	Screw 1/4(24)-18	1	1	1	1
17	161030	요동축크랭크(우)	Needle Bar Vibrating Crank(R)	1	1	1	1
18	152077	너트 5/16(24)	Nut 5/16(24)	1	1	1	1
19	6093	단나사 5/16(24)-26	Stud Screw 5/16(24)-26	1	1	1	1
20	158015	기름심지	Oil Wick	1	1	1	1
21	161031	링크	Link	1	1	1	1
22	162019	테이퍼핀	Taper Pin	1	1	1	1
23	161028	요동축크랭크(좌)	Needle Bar Vibrating Crank(L)	1	1	1	1
24	172021	연결축	Crank Shaft	1	1	1	1
25	161029	미끄럼블록(롤러)	Slide Block(Roller)	1	1	1	1
26	152092	요동축붓심(우)	Needle Bar Vibrating Shaft Bushing(R)	1	1	1	1
27	158006	펠트	Felt	1	1	1	1



F. 천평, 침봉 요동 기구(2) / Thread Take-up & Needle Bar Rock Motion Mechanism

H625, H6250

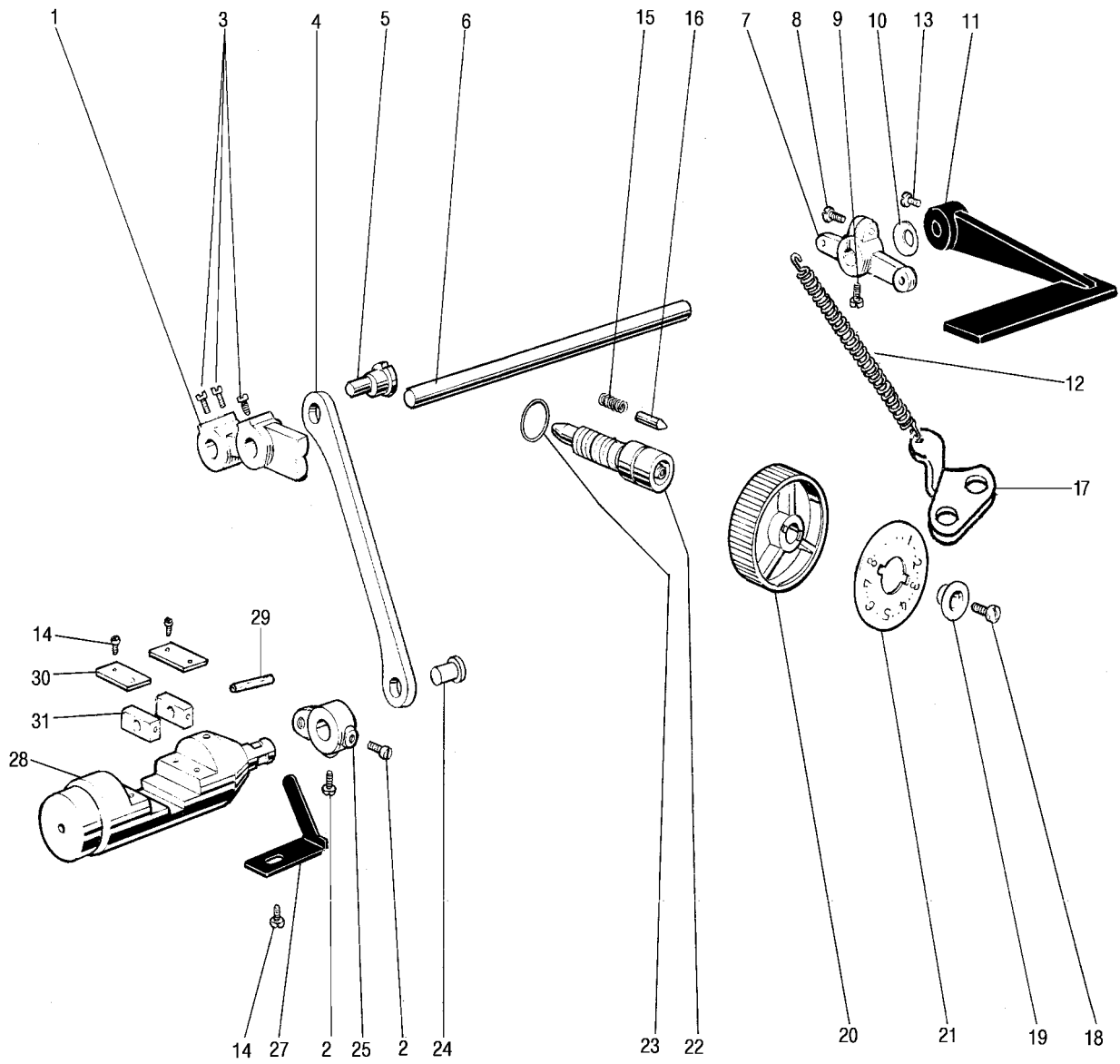
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	179007	침봉대(조)	Needle Bar Vibrating Bracket. ASM	1	1	1	1
2	2026	나사 9/64(40)-5	Screw 9/64(40)-5	5	5	5	5
3	175006	스프링	Spring	1	1	1	1
4	123085	와셔 d4 D8 t1	Washer d4 D8 t1	1	1	1	1
5	168002	기름심지 D3 L180	Oil Wick D3 L180	1	1	1	1
6	172025	침봉지지대 안내핀	Needle Bar Supporter Guide Pin	1	1	1	1
7	171008	침봉요동대	Needle Bar Supporter	1	1	1	1
8	135019	E형 멈춤링 7	E-Type Stop Ring 7	1	1	1	1
9	176003	스프링 3×22	Pin 3×22	1	1	1	1
10	178005	펠트	Felt	1	1	1	1
11	177002	서포트	Supporter	1	1	1	1
12	172026	침봉요동대부싱	Needle Bar Rock Frame Bushing	2	2	2	2
13	171012	침봉연결축	Needle Bar Connecting Stud	1	1	1	1
15	173015	안내판	Guide Plate	1	1	1	1
16	4004	3/32(56)-4 나사	Screw 3/32(56)-4	2	2	2	2
17	173016	침봉잡이	Needle Bar Holder	1	1	1	1
18	171009	침봉잡이(우)	Needle Bar Holder(R)	1	1	1	1
19	3008	9/64(40)-3.5 나사	Screw 9/64(40)-3.5	2	2	2	2
20	172051	침봉잡이스톱퍼	Needle Bar Holder Stopper	2	2	2	2
21	171010	비늘대잡이(좌)	Needle Bar Holder(L)	1	1	1	1
22	173025	스페이스	Spacer	4	4	4	4
23	156002	비늘 DP×5 #14	Needle DP #14×5	2		2	
	156010	비늘 DP×5 #21	Needle DP #21×5		2		2
24	*	침포	Needle Clamp	2	2	2	2
25	3084	1/8(44)-6 나사	Screw 1/8(44)-6	8	8	8	8
26	3004	1/8(44)-5.7 나사	Screw 1/8(44)-5.7	4	4	4	4
27	172056	침포서포트	Needle Clamp Supporter	2	2	2	2
28	175007	스프링	Spring	2	2	2	2
29	172028	침봉	Needle Bar	2	2	2	2
30	172053	삼각핀	Triangle Pin	2	2	2	2
31	172052	각구 3/32	Steel Ball 3/32	12	12	12	12
32	172029	롤러	Roller	2	2	2	2
33	175008	스프링	Spring	2	2	2	2
34	172054	너트 5/64(64)	Nut 5/64(64)	2	2	2	2
35	172055	너트 5/64(64)-9.5	Nut 5/64(64)-9.5	2	2	2	2
36	172030	힌지핀	Hinge Pin	2	2	2	2
37	172031	슬리브	Sleeve	2	2	2	2
38	175009	스프링	Spring	2	2	2	2
39	172059	핀 2.5×76.8	Pin 2.5×76.8	2	2	2	2
40	8041	M5.5(P0.5) 특수나사	Cap Screw M5.5(P0.5)	2	2	2	2
41	163005	침봉대안내대	Needle Bar Guide	1	1	1	1
42	9002	11/64(40)-10 나사	Screw 11/64(40)-10	2	2	2	2
43	173037	와셔 d4.5 D8.5 t1.8	Washer d4.5 D8.5 t1.8	2	2	2	2
45	158006	기름심지 D5.4 L21	Oil Wick D5.4 L21	1	1	1	1
46	173031	침봉잡이(좌)	Needle Bar Holder(L)	1	1	1	1
47	173030	침봉잡이(우)	Needle Bar Holder(R)	1	1	1	1
48	178015	기름심지 D3 L210	Oil Wick D3 L210	1	1	1	1
49	172061	침봉서포트부싱	Screw 11/64(40)-10	1	1	1	1
50	3032	나사 15/64(28)-4	Srew 15/64(28)-4	2	2	2	2



G. 침봉변환기구 / Needle Bar Changing Mechanism

H625, H6250

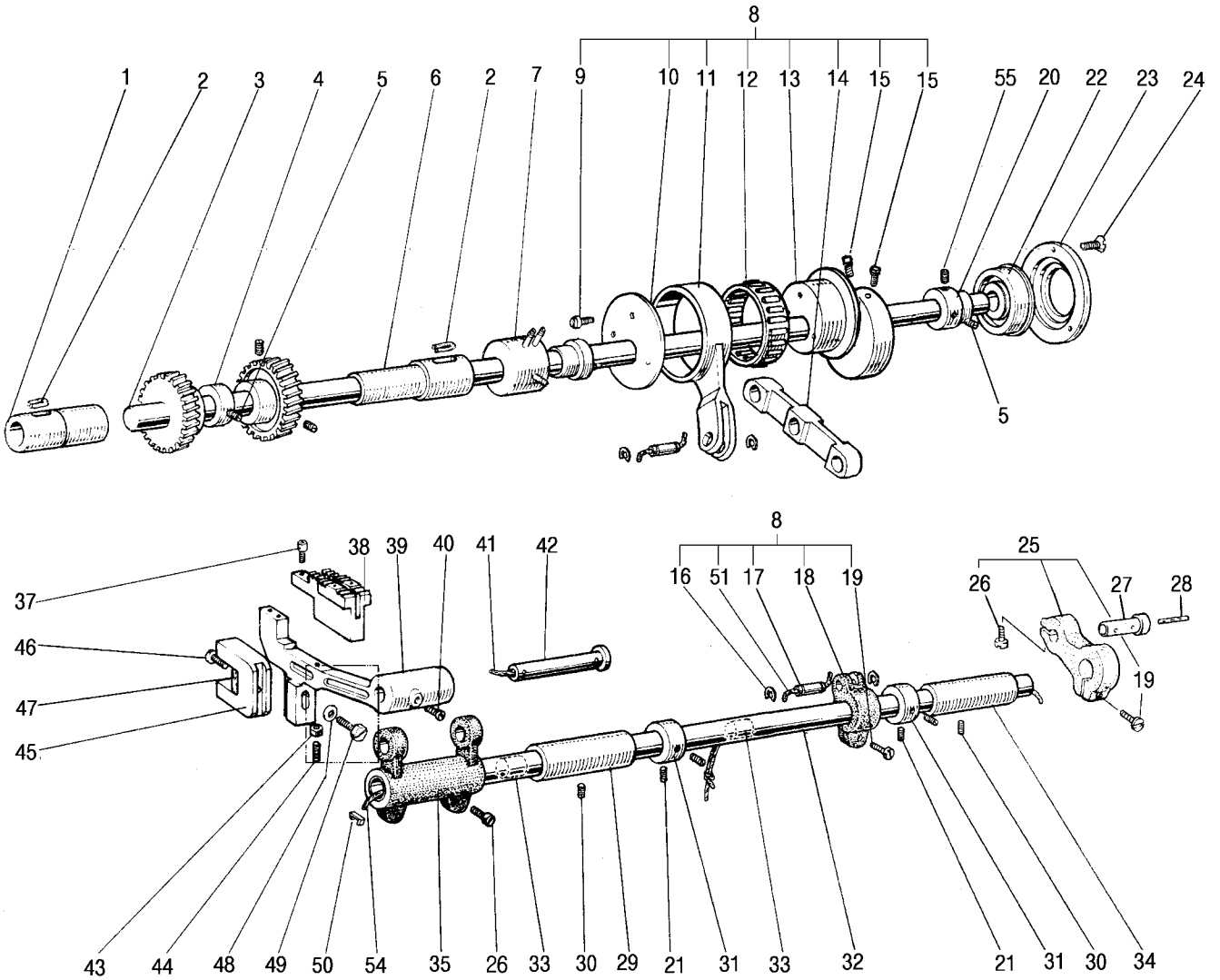
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	6017	11/64(40)-9.5 단나사	Stud Screw 11/64(40)-9.5	2			
3	8110	커넥팅로드	Connecting Rod	1			
4	122082	너트 M5	Nut M5	2			
5	173012	커버	Cover	1			
6	2097	11/64(40)-10 나사	Screw 11/64(40)-10	2			
7	171013	변환아암	Changing Arm	1			
8	3032	15/64(28)-4.5 나사	Screw 15/64(28)-4.5	1			
9	3082	15/64(28)-8 나사	Screw 15/64(28)-8	1			
10	122084	너트 11/64(40)	Nut 11/64(40)	2			
11	179005	침위치변환레바(조)	Needle Position Changing Lever. ASM	1			
12	172033	축	Shaft	1			
13	176002	스프링핀 4×18	Spring Pin 4×18	1			
14	172034	펀칭붓싱	Punching Bushing	1			
15	173017	변환레바	Changing Lever	1			
16	172035	핀	Pin	1			
17	173013	실안내	Thread Guide	1			
18	2098	11/64(40)-17.3 나사	Screw 11/64(40)-17.3	1			
19	179006	레바위치판(조)	Lever Position Plate. ASM	1			
20	172039	파이프(大)	Pipe(L)	1			
21	173018	레바위치판	Lever Position Plate	1			
22	125039	E형 멈춤링 4	E-Type Stop Ring 4	1			
23	175013	스프링	Spring	1			
24	172037	핀	Pin	1			
25	173019	레바	Lever	1			
26	172038	핀	Pin	1			
27	175010	스프링	Spring	1			
29	173020	취부판	Plate	1			
30	1120	11/64(40)-27 나사	Screw 11/64(40)-27	2			
31	172036	파이프(小)	Pipe(S)	1			
32	171014	캠	Cam	1			
33	8105	9/64(40)-5 나사	Screw 9/64(40)-5	1			
34	172040	안내핀	Guide Pin	1			
35	172041	핀	Pin	1			
36	2028	9/64(40)-6 나사	Screw 9/64(40)-6	1			
37	171015	안내대	Guide Bracket	1			
38	172042	핀	Pin	2			
39	175011	스프링	Spring	2			
40	8084	5/16(28)-4 캠나사	Screw 5/16(28)-4	4			
41	175012	스프링	Spring	2			
42	172043	핀	Pin	2			
43	173021	와셔	Washer	1			
44	172044	편심카라	Eccentric Collar	1			
45	172049	콕킹핀	Cocking Pin	1			
46	156006	로드엔드베어링(좌)	Rod Ends Bearing(L)	1			
47	156007	로드엔드베어링(우)	Rod Ends Bearing(R)	1			
48	177004	주의스티커	Caution Sticker	1			



H. 이송조절기 기구 / Feed Regulator Mechanism

H625, H6250

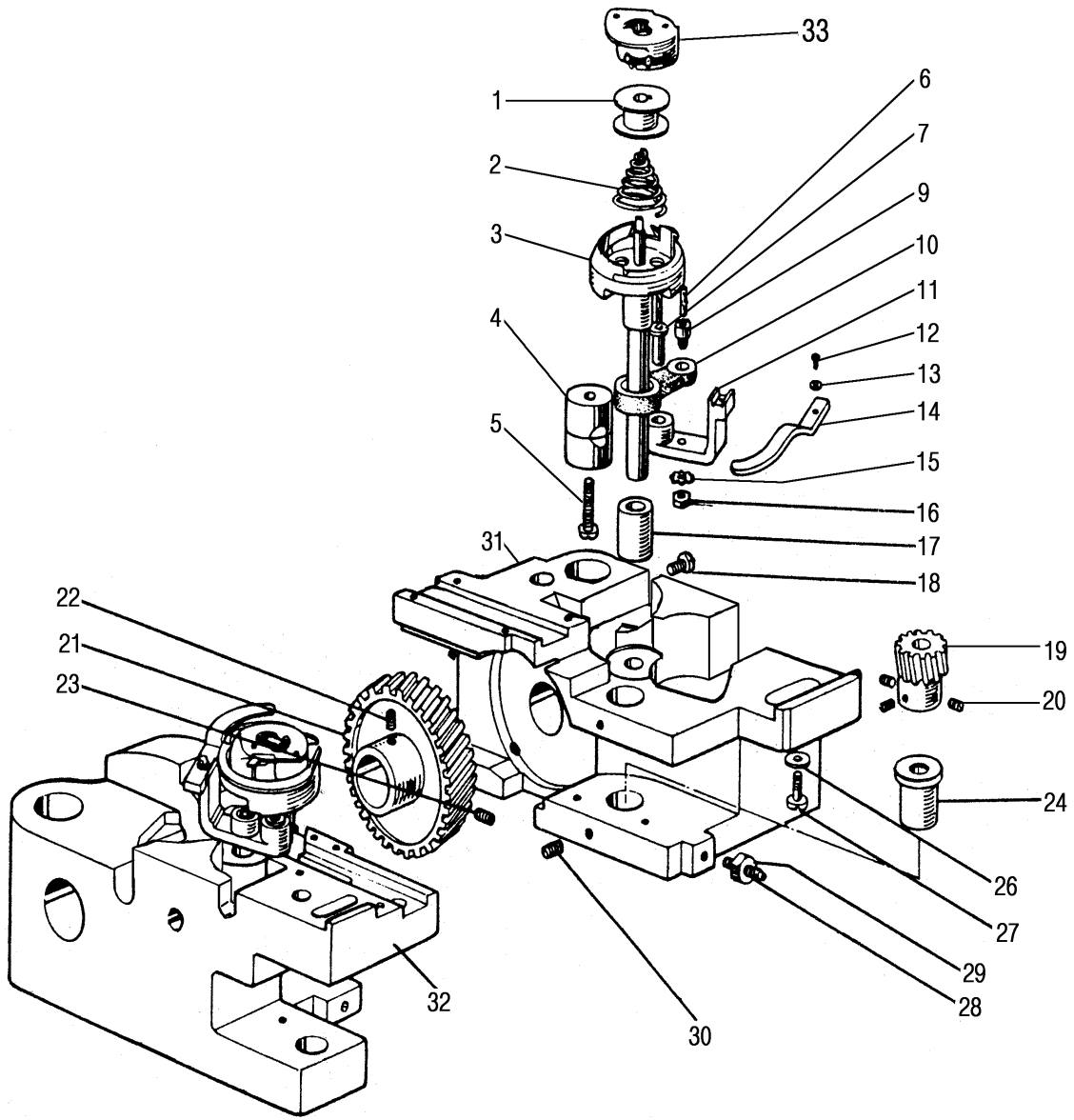
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	151014	이송조절기	Feed Regulator	1	1	1	1
2	5006	나사 15/64(28)-8	Screw 15/64(28)-8	3	3	3	3
3	9028	나사 1/4(40)-10.5	Screw 1/4(40)-10.5	3	3	3	3
4	163004	링크	Link	1	1	1	1
5	162015	편심핀	Eccentric Pin	1	1	1	1
6	152028	역전축	Reverse Shaft			1	1
	172058			1	1		
7	151016	역전레바	Reverse Lever			1	1
	151054			1	1		
8	9057	나사 1/4(24)-18	Screw 1/4(40)-18	1	1	1	1
9	5009	나사 15/64(28)-12	Screw 15/64(28)-10	1	1	1	1
10	113026	스프링 와셔	Spring Washer	1	1	1	1
11	151050	역전핸들	Reverse Handle			1	1
	151017			1	1		
12	155010	스프링	Spring	1		1	
	155010-H				1		1
13	9039	나사 3/16(28)-15	Screw 3/16(28)-16	1	1	1	1
14	1050	나사 11/64(40)-8	Screw 11/64(40)-8	5	5	5	5
15	115003	노찌핀스프링	Spring	1	1	1	1
16	112019	노찌핀	Pin	1	1	1	1
17	153057	스프링걸이	Spring Hook	1	1	1	1
18	1074	3/16(28)-16 나사	Screw 3/16(28)-16	1	1	1	1
19	123086	목성판 압와셔	Presser Washer	1	1	1	1
20	124032	다이얼	Dial	1	1	1	1
21	174003-M	이송눈금조절판 5 mm	Length Control Plate 5 mm	1	1	1	1
	154017-H	이송눈금조절판 8 mm	Length Control Plate 8 mm	1	1	1	1
22	112049	이송조절나사	Screw Bar	1	1	1	1
23	117022	O 링	O Ring	1	1	1	1
24	162017	질환기크랭크핀	Feed Regulator Crank Pin	1	1	1	1
25	171016	역전기크랭크	Reverse Crank	1		1	
	151018				1		1
27	153033	역전기스톱퍼	Reverse Bar Stopper	1	1	1	1
28	172045	역전기	Reverse Bar	1		1	
	162011				1		1
29	152032	핀	Pin	1	1	1	1
30	153034	안내판	Guide Plate	2	2	2	2
31	172057	슬라이드블록	Slide Block	2	2	2	2



I. 하축 기구 / Lower Shaft Mechanism

H625, H6250

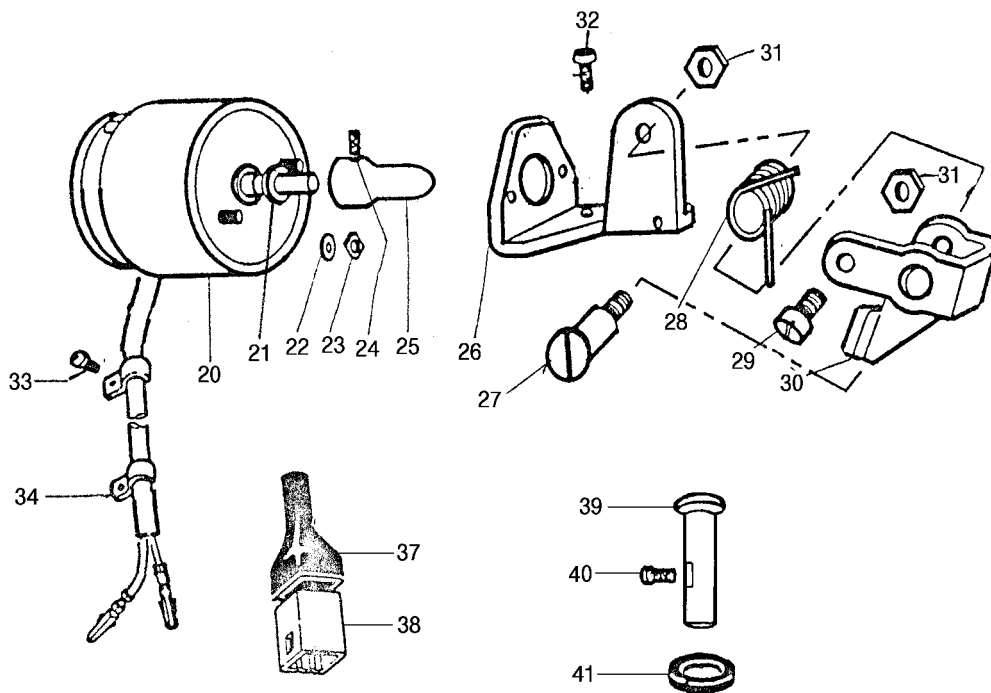
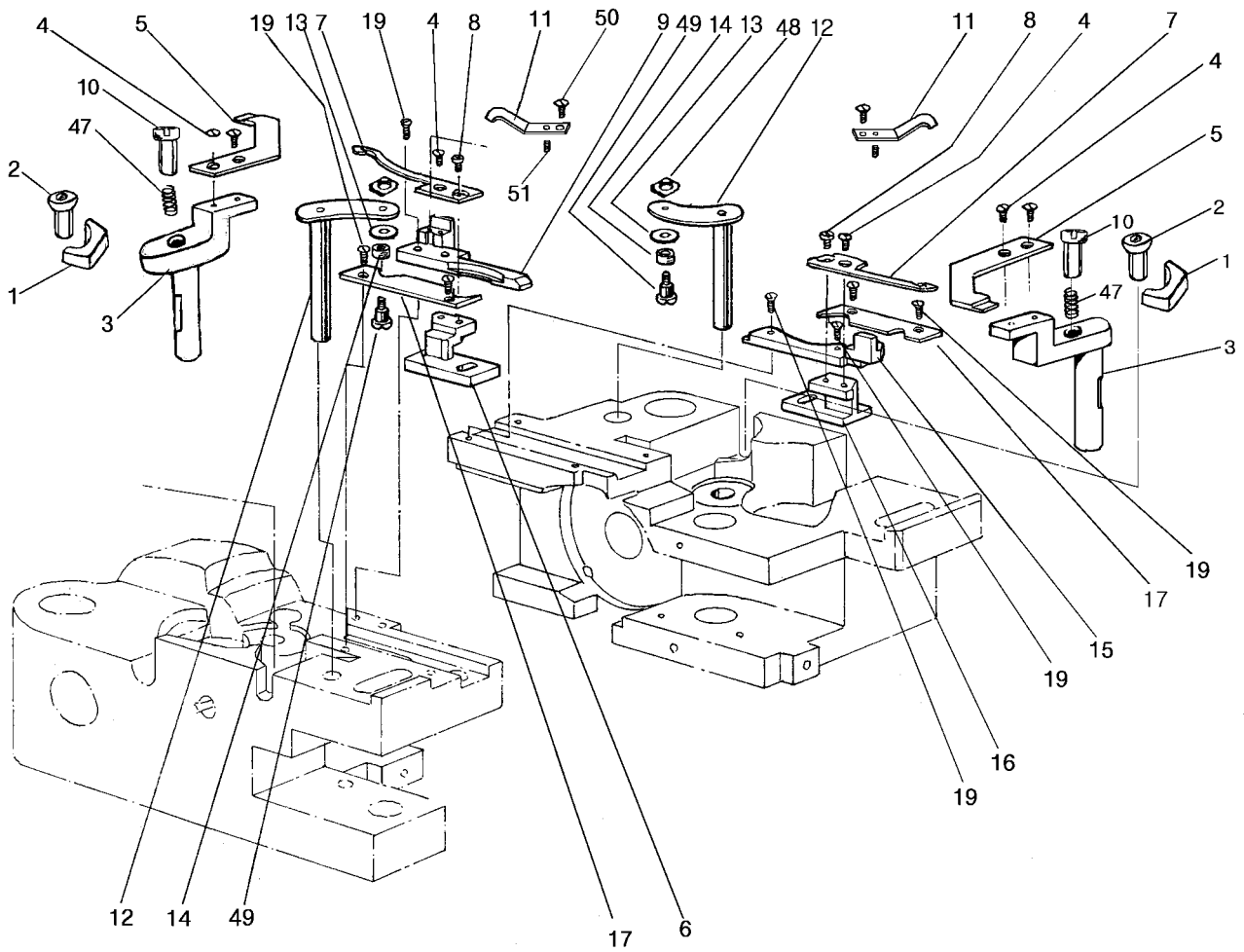
No.	Code No.	품명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	152034	하축붓심(좌)	Lower Shaft Bushing (L)	1	1	1	1
2	148022	기름심지	Oil Wick	2	2	2	2
3	152035	하축	Lower Shaft	1	1	1	1
4	152036	상하편심캠	Feed Lifting Cam	1		1	
	152036-H				1		1
5	3087	볼나사 1/4(40)-5	Ball Screw 1/4(40)-5	2	2	2	2
6	152037	하축붓심(우)	Lower Shaft Bushing (R)	1	1	1	1
7	159004	하축붓심(중)(조)	Lower Shaft Bushing (M). ASM	1	1	1	1
8	169007	수평송연결로드(조)	Level Feed Connecting Rod. ASM	1	1	1	1
9	1050	나사 11/64(40)-8	Screw 11/64(40)-8	(3)	(3)	(3)	(3)
10	153035	덮개판	Cover Plate	(1)	(1)	(1)	(1)
11	161021	수평송연결로드	Level Feed Connecting Rod	(1)	(1)	(1)	(1)
12	156008	베어링	Bearing	(1)	(1)	(1)	(1)
13	162013	수평송캠	Level Feed Cam	(1)	(1)	(1)	(1)
14	161022	송링크	Feed Link	(1)	(1)	(1)	(1)
15	2072	나사 15/64(24)-14	Screw 15/64(24)-14	(3)	(3)	(3)	(3)
16	125033	링 5	E Ring 5	(4)	(4)	(4)	(4)
17	162014	송링크핀	Feed Link Pin	(2)	(2)	(2)	(2)
18	161023	수평송완(중)	Connecting Rod Crank	(1)	(1)	(1)	(1)
19	9057	나사 1/4(24)-18	Screw 1/4(24)-18	(2)	(2)	(2)	(2)
20	152040	베어링붓심	Bearing Bushing	1	1	1	1
21	3054	나사 1/4(40)-4	Screw 1/4(40)-4	5	5	5	5
22	156003	베어링	Bearing	1	1	1	1
23	153036	베어링잡이	Bearing Holder	1	1	1	1
24	4010	나사 9/64(40)-7	Screw 9/64(40)-7	3	3	3	3
25	171017	수평송완(우)	Feed Rock Shaft Crank (R)	1	1	1	1
26	9039	나사 3/16(28)-15	Screw 3/16(28)-15	1	1	1	1
27	172048	핀	Pin	1	1	1	1
28	178002	기름심지	Oil Wick	1	1	1	1
29	112034	수평송축붓심	Feed Rock Shaft Bushing	2	2	2	2
30	3050	나사 1/4(24)-14	Screw 1/4(24)-14	2	2	2	2
31	112038	셋트카라	Set Collar	2	2	2	2
32	152043	수평송축	Feed Rock Shaft	1	1	1	1
33	158008	기름펠트	Oil Felt	2	2	2	2
34	152041	수평송축붓심	Feed Rock Shaft Bushing	1	1	1	1
35	151023	송대완	Feed Rock Shaft Crank	1	1	1	1
36	2061	나사 3/16(28)-1	Screw 3/16(28)-15	2	2	2	2
37	2012	나사 1/8(40)-7	Screw 1/8(40)-7	2	2		
	9047					2	2
38	*	틀니	Feed Dog	1	1	1	1
39	151024	송대	Feed Bar	1	1		
	151051					1	1
40	2049	나사 11/64(40)-9	Screw 11/64(40)-9	1	1	1	1
41	158007	기름심지	Oil Wick	1	1	1	1
42	152045	송대축	Feed Bar Shaft	1	1	1	1
43	152081	너트 1/8(40)	Nut 1/8(40)	1	1	1	1
44	3003	나사 1/8(40)-15	Screw 1/8(40)-15	1	1	1	1
45	151025	송대포크	Feed Bar Fork	1		1	
	151025-H				1		1
46	2024	나사 9/64(40)-4	Screw 9/64(40)-4.5	1	1	1	1
47	158009	펠트	Felt	1	1	1	1
48	153075	와셔 6.2	Washer 6.2	1	1	1	1
49	2074	나사 15/64(28)-16.5	Screw 15/64(28)-16.5	1	1	1	1
50	113024	기름심지잡이	Oil Wick Holder	1	1	1	1
51	168003	기름심지	Oil Wick	1	1	1	1
54	158016	기름심지	Oil Wick	1	1	1	1
55	3061	나사 1/4(40)-7	Screw 1/4(40)-7	2	2	2	2



J. 가마대 기구 / Hook Saddle Mechanism

H625, H6250

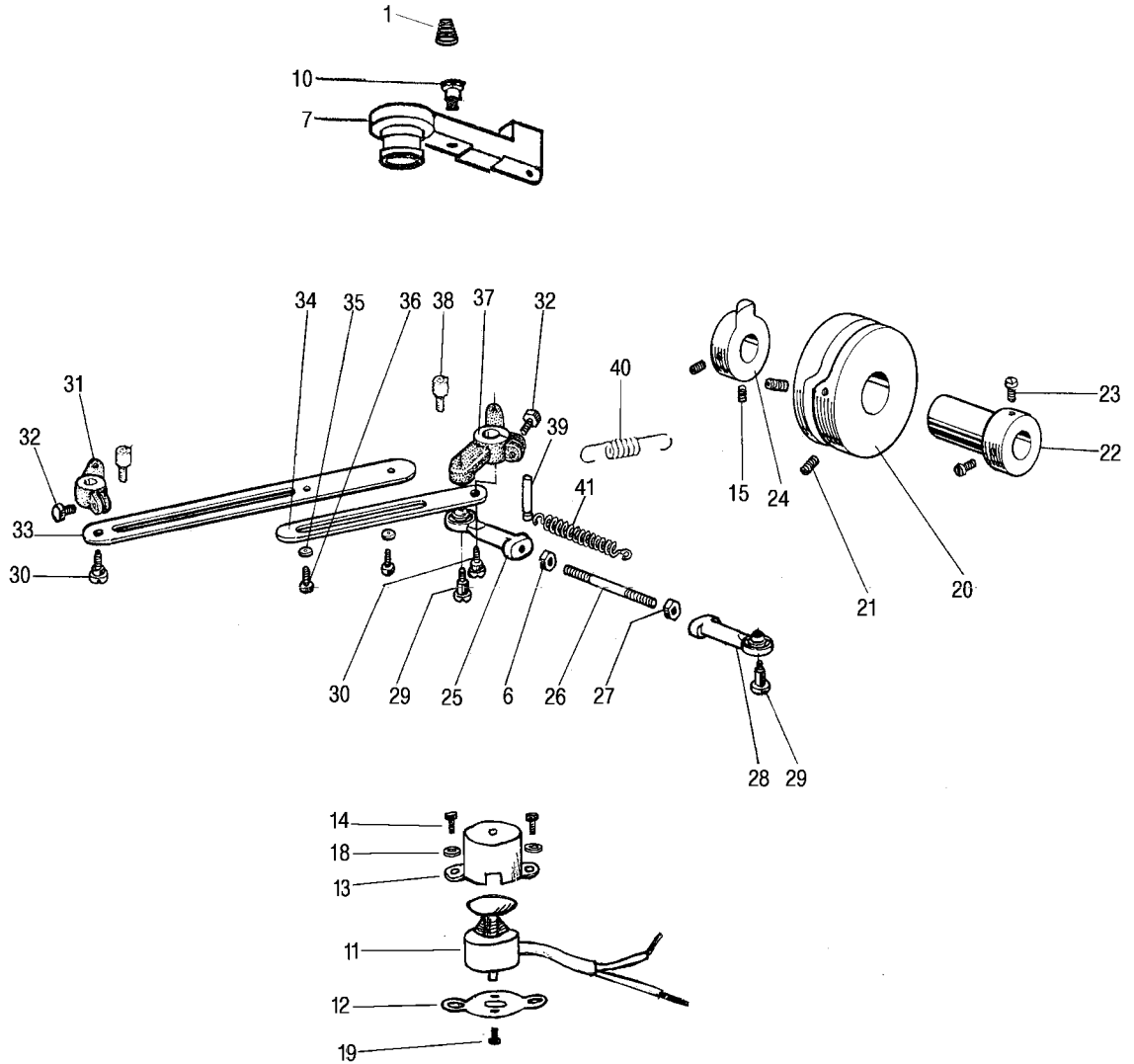
No.	Code No.	품명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	152093	보빈	Bobbin	2			
	152093-H				2		
	152046					2	
	152046-H						2
2	155013	공전방 지스프링	Spring	2		2	
	155013-H				2		2
3	HSH-12C	가마	Hook	2			
	HSH-12MC				2		
	HSM-12-15M(3UC)					2	
	HSH-12MCA(3UC)						2
4	152047	가마잡이(조) (조인트)	Bushing. ASM	2	2	2	2
5	1098	나사 15/64(28)-30	Screw 15/64(28)-30	2	2	2	2
6	158010	기름심지 25x15	Oil Wick 2.5x15	2	2	2	2
7	152048	오픈너홀더핀	Opener Holder Pin	2	2	2	2
9	8029	나사 3/16(32)-7.8	Screw 3/16(32)-7.8	2	2	2	2
10	152050	링크	Link	2		2	
	152050-H				2		2
11	151026	오픈너홀더	Opener Holder	2		2	
	151026-H				2		2
12	9046	나사 9/64(40)-7	Screw 9/64(40)-7	2	2	2	2
13	153038	와셔	Washer	2	2	2	2
14	153039	오픈너	Opener	2		2	
	153039-H				2		2
15	156004	스프링와셔 5	Spring Washer 5	2			
16	152082	너트 3/16(32)	Nut 3/16(32)	2			
17	152051	가마축보싱	Hook Shaft Bushing (U)	2		2	
	152051-H				2		2
18	1071	나사 3/16(28)x14	Screw 3/16(28)-14	2	2	2	2
19	152053	기어 (소)	Gear (S)	2	2	2	2
20	3054	나사 1/4(40)-4	Screw 1/4(40)-4	(6)	(6)	(6)	(6)
21	152054	기어 (대)	Gear (L)	2	2	2	2
22	3087	볼나사 1/4(40)-5.6	Screw 1/4(40)-5.6	2	2	2	2
23	3079	나사 1/4(40)-6	Screw 1/4(40)-6	2	2	2	2
24	152056	가마축보싱 (하)	Hook Shaft Bushing (D)	2	2	2	2
26	153041	와셔	Washer	2	2	2	2
27	2082	나사 1/4(24)-23	Screw 1/4(40)-23	2	2	2	2
28	8034	3/16(28)-26 나사	Screw 3/16(28)-26	2	2	2	2
29	152109	손잡이너트	Thumb Nut	2	2	2	2
30	3032	나사 15/64(28)-4	Screw 15/64(28)-4	2	2	2	2
31	151042	가마대(우)	Hook Saddle (R)	1			
	151042-H				1		
	151043					1	
	151043-H						1
32	151044	가마대(좌)	Hook Saddle (L)	1			
	151044-H				1		
	151045					1	
	151045-H						1
33	CP-12C	보빈케이스	Bobbin Case	2			
	CP-12MC				2		
	CP-12(3)					2	
	W/CP-12MC(3)						2



K. 사절 기구(1) / Thread Trimmer Mechanism(1) (H6250)

H625, H6250

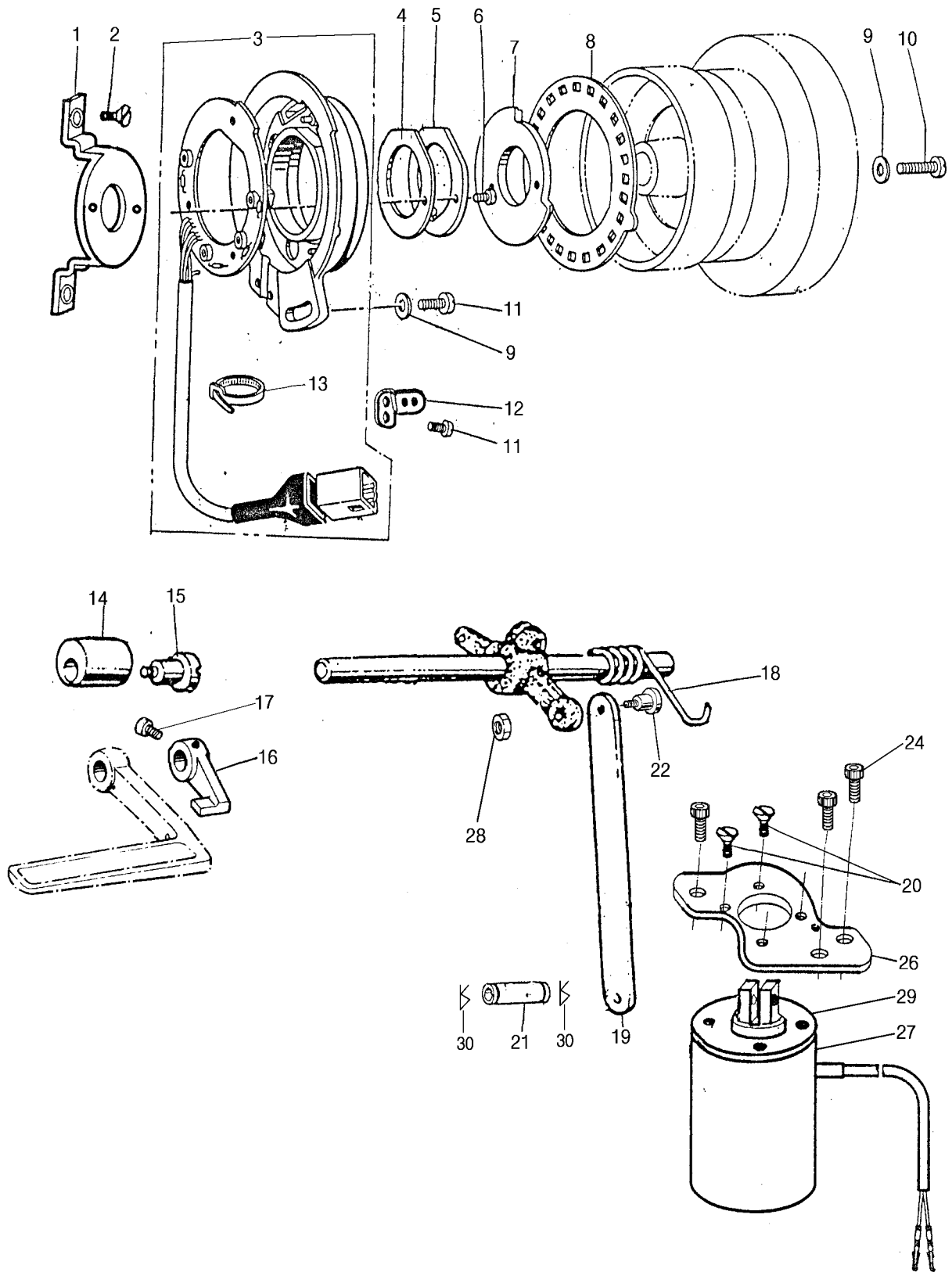
No.	Code No.	품명	Parts Name	Q'ty			
				H625	H625H	H6250	H6250H
1	152057	고정칼잡이조인트	Fixed Knife Holder Joint	2	2	2	2
2	8135	특수나사 M6(P1.0)-10	Taper Screw M6(P1.0)-10	2	2	2	2
3	151027	고정칼홀더	Fixed Knife Holder	2	2	2	2
4	4008	접시나사 9/64(40)-5	Screw 9/64(40)-5	6	6	6	6
5	153088	고정칼	Fixed Knife	2	2	2	2
6	151028	이동칼브라켓(좌)	Moved Knife Bracket (L)	1	1	1	1
7	153089	이동칼	Moved Knife	2	2	2	2
8	2106	나사 9/64(40)-5	Screw 9/64(40)-5	2	2	2	2
9	151029	이동칼안내(좌)	Moved Knife Guide (L)	1	1	1	1
10	1040	나사 9/64(40)-12	Screw 9/64(40)-12	2	2	2	2
11	153182	스프링홀더	Spring Holder	2	2	2	2
12	151030	이동칼레버	Moved Knife Lever	2	2	2	2
13	223034	와셔 d3.8 D8 t1	Washer d3.8 D8 t1	2	2	2	2
14	152059	롤러	Roller	2	2	2	2
15	151031	이동칼안내(우)	Moved Knife Guide (R)	1	1	1	1
16	151032	이동칼브라켓(우)	Moved Knife Bracket (R)	1	1	1	1
17	153042	이동칼안내판	Moved Knife Guide Plate	2	2	2	2
19	4010	나사 9/64(40)-6.2	Screw 9/64(40)-6.2	8	8	8	8
20	159006	사절솔레노이드(조)	Trimmer Solenoid (ASM.)	1	1	1	1
21	127032	쿠션	Cushion	1	1	1	1
22	126002	스프링와셔	Spring Washer	2	2	2	2
23	122083	너트 M4	Nut M4	2	2	2	2
24	3020	나사 11/64(40)-6	Screw 11/64(40)-6	1	1	1	1
25	152060	플런저핀	Plunger Pin	1	1	1	1
26	153044	솔레노이드브라켓	Solenoid Bracket	1	1	1	1
27	6044	단나사	Stud Screw	1	1	1	1
28	155026	스프링	Spring	1	1	1	1
29	8103	특수나사	Wrench Screw	1	1	1	1
30	153045	사절솔레노이드레버	Thread Trimmer Solenoid Lever	1	1	1	1
31	122080	너트 3/16(28)	Nut 3/16(28)	3			
32	9055	나사 1/4(24)-13	Screw 1/4(24)-13	2	2	2	2
33	1020	나사 9/64(40)-5	Screw 9/64(40)-5	2	2	2	2
34	157006	코드잡이 DA-3N	Cord Holder DA-3N	2	2	2	2
37	124025	12 콘넥터캡	12 Connector Cap	1	1	1	1
38	124026	12 콘넥터	12 Connector	1	1	1	1
39	152061	사절캠레버축	Thread Trimmer Cam Lever Shaft	1		1	
	152061-H				1		1
40	2029	나사 15/64(28)-8.5	Screw 15/64(28)-8.5	1	1	1	1
41	157009	쿠션고무	Cushion Rubber	2	2	2	2
47	155036	스프링	Spring	2	2	2	2
48	182093	너트 9/64(40)	Nut 9/64(40)	2	2	2	2
49	6122	나사 9/64(40)-7	Screw 9/64(40)-7	2	2	2	2
50	2003	나사 3/32(56)-5	Screw 3/32(56)-5	1	1	1	1
51	3114	나사 M3(P0.5)-6	Screw M3(P0.5)-6	1	1	1	1



K. 사절 기구(2) / Thread Trimmer Mechanism(1) (H6250)

H625, H6250

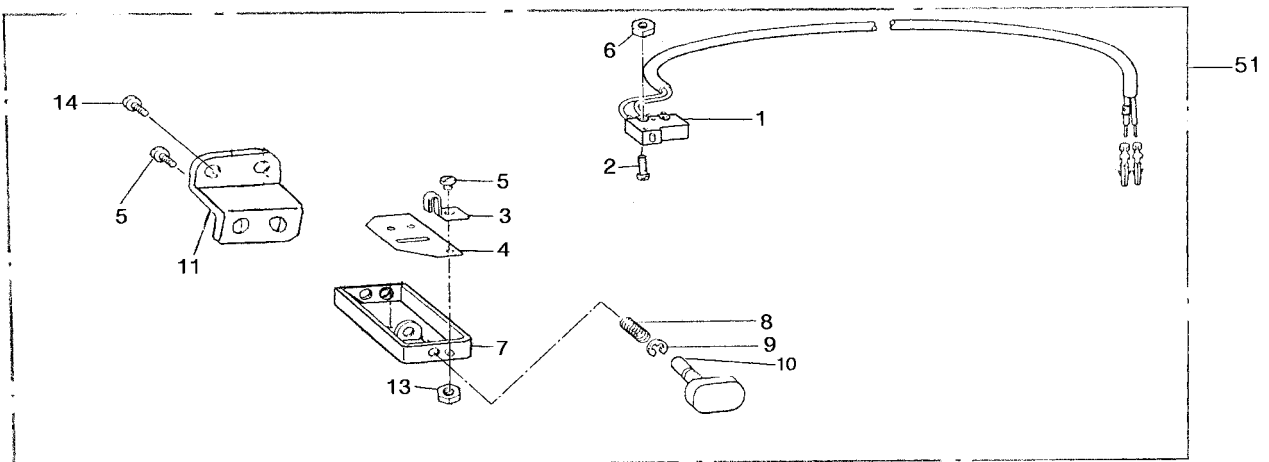
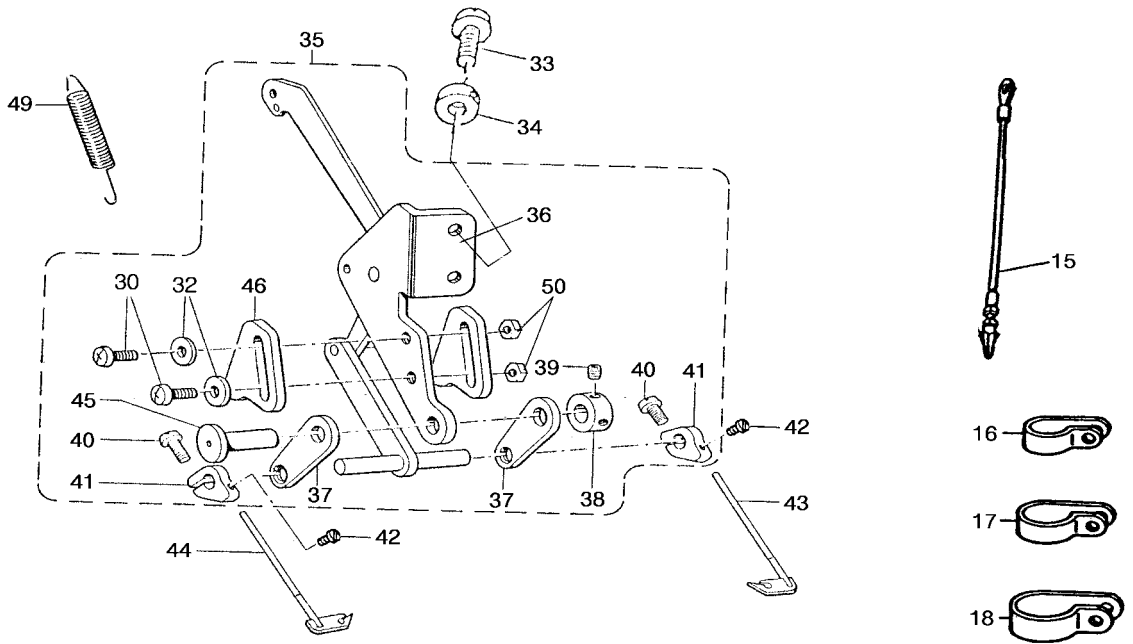
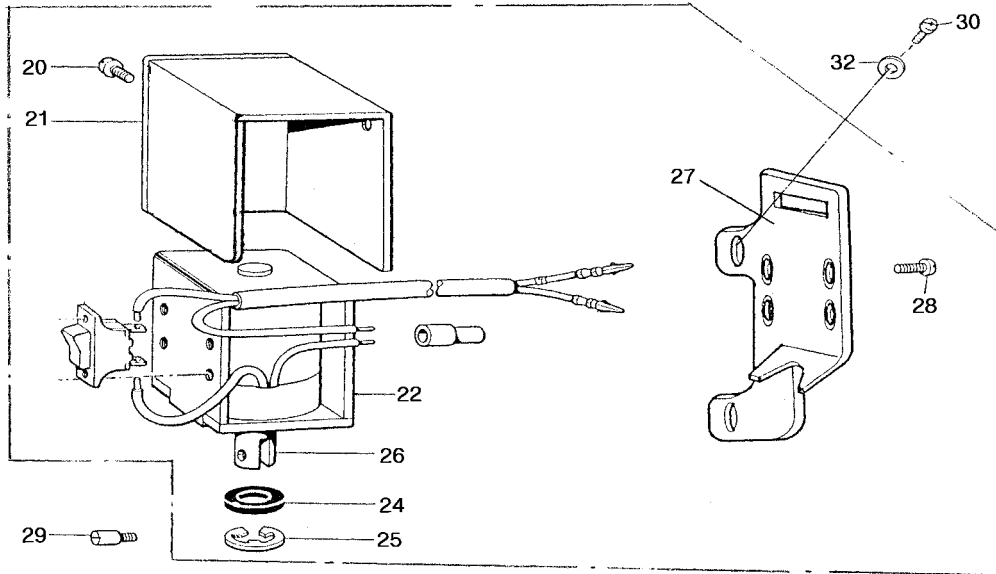
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	265006	스프링	Spring			1	1
5	153049	와이어조절브라켓트	Wire Releasing Bracket			1	1
6	122082	M5 너트	Nut M5			3	3
7	159035-S	사절캠레바(조)	Thread Trimmer Lever. ASM			1	1
8	152063	롤러	Roller			1	1
9	2028	9/64(40)-6 나사	Screw 9/64(40)x6			1	1
10	6035	단나사 3/16(28)	Stud Screw 3/16(28)			1	1
11	159064	실눗추기 솔레노이드	Solenoid ASSY			1	1
12	263025	솔레노이드 브라켓트	Solenoid Brackt			1	1
13	264001	솔레노이드 커버	Solenoid Cover			1	1
14	1127	나사 11/64(40)-12	Screw 11/64(40)-12			2	2
15	3080	M5-5 나사	Screw M5-5			3	3
18	213013	와셔	Washer			2	2
19	4031	나사 M3(P0.5)-4	Screw M3(P0.5)-4			2	2
20	152065	사절캠	Thread Trimmer Cam			1	1
21	3077	M6 렌치무두나사	Screw M6			2	2
22	152083	사절캠보싱	Thread Trimmer Cam Bushing			1	1
23	3082	15/64(28)-8 나사	Screw 15/64(28)-8			2	2
24	151034	실눗추기캠	Thread Releasing Cam			1	1
25	156006	볼조인트베어링(좌)	Ball Joint Bearing (L)			1	1
26	8119	조절나사	Adjust Screw			1	1
27	152084	M5(좌)너트	Left-handed Nut M5			1	1
28	156007	볼조인트베어링(우)	Ball Joint Bearing (R)			1	1
29	6139	M5(P0.8) 나사	Screw M5(P0.8)			2	2
30	6067	단나사	Stud Screw			2	2
31	151035	이동칼레바 (좌)	Moved Knife Lever (L)			1	1
32	9008	M6x15 볼트	Bolt M6x15			2	2
33	153055	연결판 (좌)	Connecting Plate (L)			1	1
34	153051	연결판 (우)	Connecting Plate (R)			1	1
35	123061	와셔	Washer			4	4
36	5026	M5x8 볼트	Bolt M5x8			2	2
37	151036	이동칼레바 (우)	Moved Knife Lever (R)			1	1
38	8104	스톱퍼 핀	Stopper Pin			1	1
39	152067	스프링걸이	Spring Hook			1	1
40	155018	스프링	Spring			1	1
41	155019	스프링	Spring			1	1
42	122084	너트 11/64 (40)	Nut			1	1



M. 위치검출기, 조작상자 기구 / Synchronizer, Operation Panel Mechanism

H625, H6250

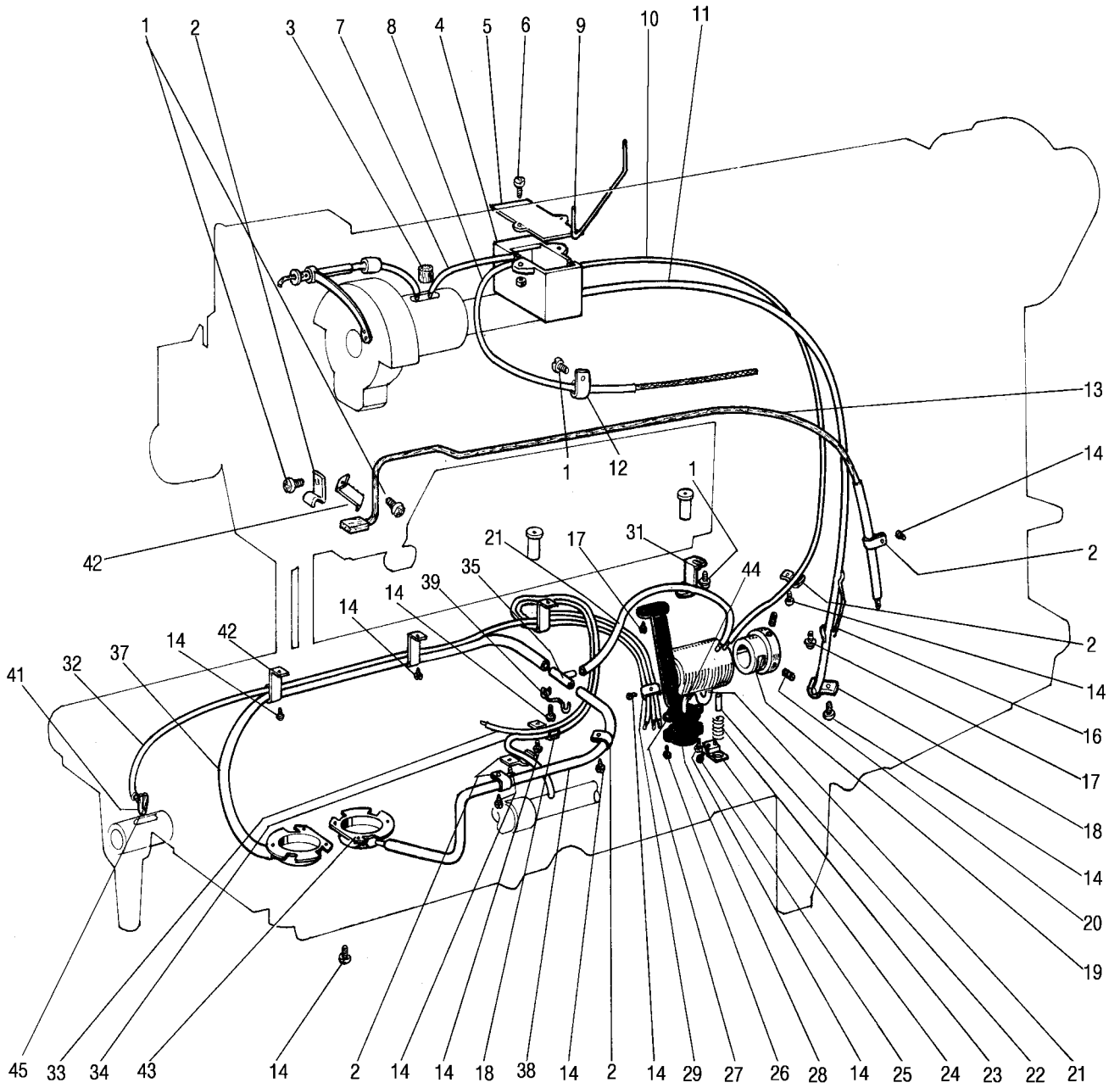
No.	Code No.	품 명	Parts of Name	Qty	
				H625, H625H	H6250, H6250H
1	153052	위치검출기브라켓	Synchronizer Bracket	1	1
2	4018	11/64(40)-8 나사	Screw 11/64(40)-8	2	2
3	129020	위치검출기(조)	Synchronizer. ASM	1	1
4	127003	패킹	Packing	1	1
5	113034	스톱퍼	Stopper	1	1
6	1005	M3x8 나사	Screw M3x8	2	2
7	123033	침상반사판	Needle Upper Plate	1	1
8	154008	침하반사판	Needle Down Plate	1	1
9	123062	와셔	Washer	2	2
10	1061	11/64(40)-16 나사	Screw 11/64(40)-16	2	2
11	1050	11/64(40)-8 나사	Screw 11/64(40)-8	3	3
12	153054	검출기스톱퍼	Synchronizer Stopper	1	1
13	126003	밴드	Bead Band	1	1
14	127025	스톱퍼고무	Stopper Rubber	1	1
15	6056	스터드나사	Stud Screw	1	1
16	151037	역전핸들 B	Reverse Lever (B)	1	1
17	9039	3/16(28)-15 나사	Screw 3/16(28)-15	1	1
18	155020	스프링	Spring	1	1
19	153056	솔레노이드링크	Solenoid Link	1	1
20	4030	나사 11/64(40)-8	Screw 11/64(40)-8	4	4
21	122063	핀	Pin	1	1
22	6066	스터드나사	Stud Screw	1	1
24	9055	1/4(24)-13 나사	Screw 1/4(24)-13	3	3
26	153058	솔레노이드브라켓	Solenoid Bracket	1	1
27	159016	역전솔레노이드(조)	Reverse Solenoid. ASM	1	1
28	122088	15/64(28) 너트	Nut 15/64(28)	1	1
29	137010	패킹	Packing	1	1
30	206004	스냅핀(SIZE NO.-5)	Snap Pin (SIZE NO.-5)	2	2



N. 마이크로스위치, 와이퍼 기구 / Micro Switch, Wiper Mechanism (H6250)

H625, H6250

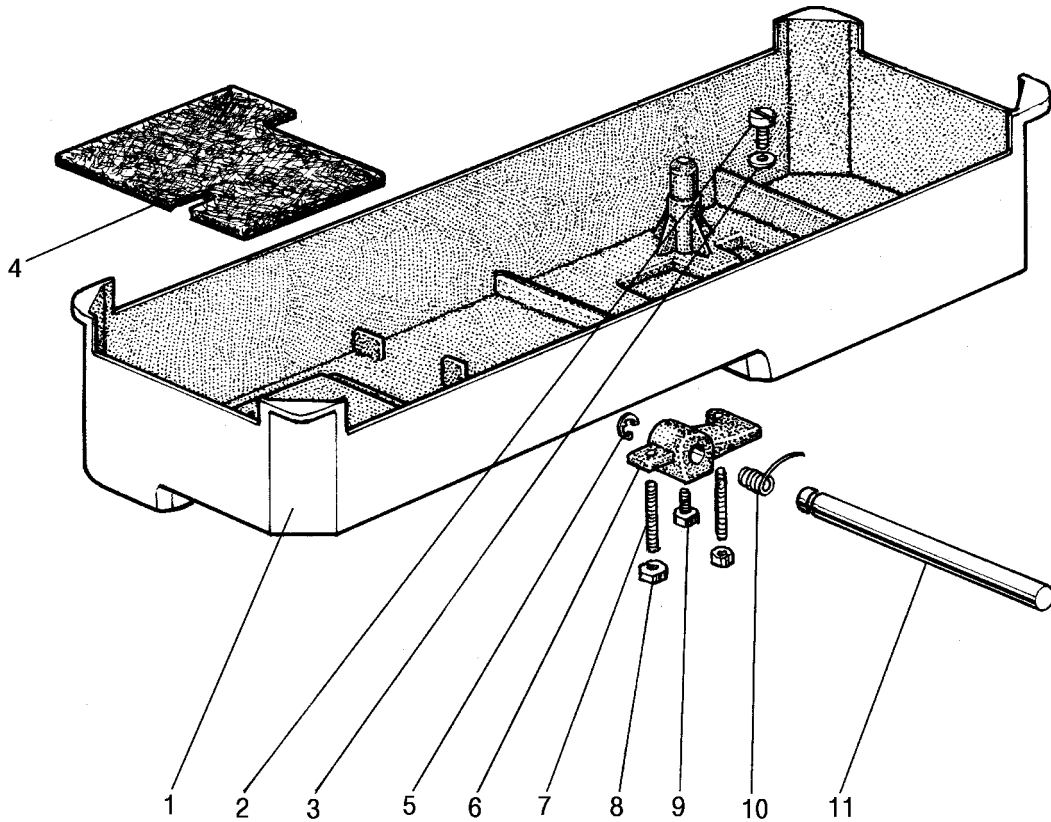
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	124020	마이크로스위치	Micro Switch			1	1
2	1111	M2-10 나사	Screw M2			2	2
3	123071	스프링판	Spring Plate			1	1
4	123031	절연판	Insulation Plate			1	1
5	1112	M4-6 나사	Screw M4-6			3	3
6	122083	M4 너트	Nut M4			1	1
7	123030	스위치브라켓트	Switch Bracket			1	1
8	125028	스프링	Spring			1	1
9	125032	멈춤링 E형 3	E-Type Stop Ring 3			1	1
10	124045	보턴(조)	Button(ASM)			1	1
11	133028	브라켓트	Bracket			1	1
13	122089	M2 너트	Nut M2			2	2
14	1050	11/64(40)-8 나사	Screw 11/64(40)-8			2	2
15	129032	어스선	Earth Cord			1	1
16	157006	코드잡이(소)	Cord Holder (S)			2	2
17	157007	코드잡이(중)	Cord Holder (M)			5	5
18	157008	코드잡이(대)	Cord Holder (L)			1	1
20	1110	M4 나사	Screw M4			(2)	(2)
21	124033	커버	Cover			(1)	(1)
22	129031	솔레노이드	Solenoid			(1)	(1)
24	127034	쿠션	Cushion			(1)	(1)
25	115014	멈춤링 E형 9	E-Type Stop Ring 9			(1)	(1)
26	122087	플러저	Plunger			(1)	(1)
27	123091	솔레노이드브라켓트	Solenoid Bracket			(1)	(1)
28	4024	M4 접시나사	Screw M4			(4)	(4)
29	8003	플러저핀 단나사	Plunger Pin Stud Screw			1	1
30	1055	11/64(40)-10 나사	Screw 11/64(40)-10			2	2
32	123062	와셔	Washer			1	1
33	1061	11/64(40)-16 나사	Screw 11/64(40)-16			2	2
34	152068	스페이서	Spacer			2	2
35	159008	와이퍼대	Wiper Bracket. ASM			1	1
36	159009	와이퍼대	Wiper Bracket			(1)	(1)
37	153077	와이퍼링크	Wiper Link			(2)	(2)
38	152085	와이퍼카라	Collar			(2)	(2)
39	3013	M4-5 부두렌치나사	Screw M4-5			(2)	(2)
40	9012	M3-12 나사	Screw M3-12			(2)	(2)
41	153078	와이퍼지지대	Wiper Support			(2)	(2)
42	9011	M3-5 나사	Screw M3-5			(2)	(2)
43	153079	와이퍼(우)	Wiper (R)			(1)	(1)
44	153080	와이퍼(좌)	Wiper (L)			(1)	(1)
45	152086	와이퍼링크스터드	Wiper Link Stud			(1)	(1)
46	153060	스토퍼	Stopper			(2)	(2)
49	185020	스프링	Spring			1	1
50	122101	11/64(40) 너트	Nut 11/64(40)			(1)	(1)
51	129044	마이크로 스위치(조)	Micro Switch (ASM)			1	1
52	159062	와이퍼솔레노이드(조)	Wiper Solenoid(ASM)			1	1



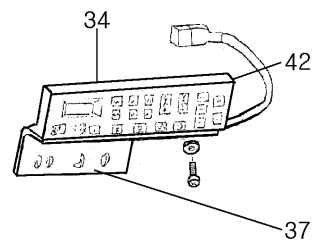
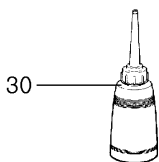
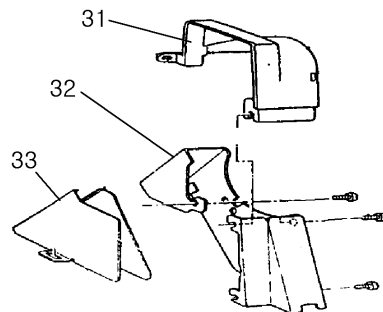
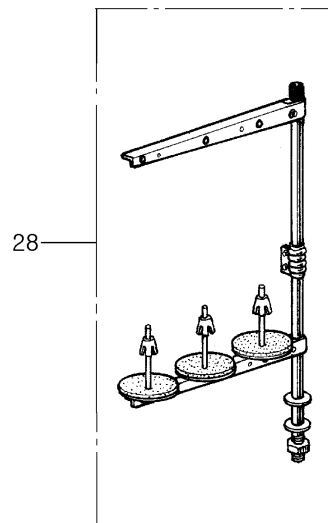
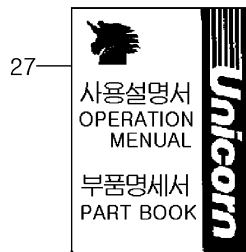
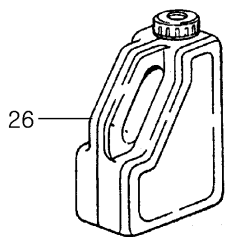
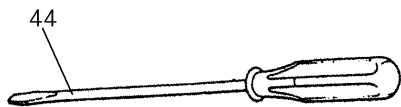
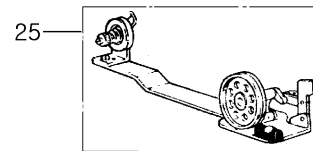
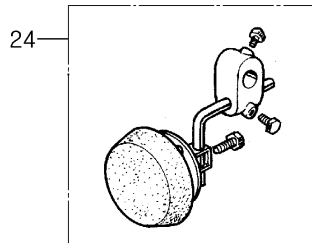
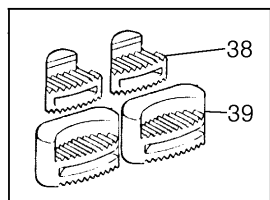
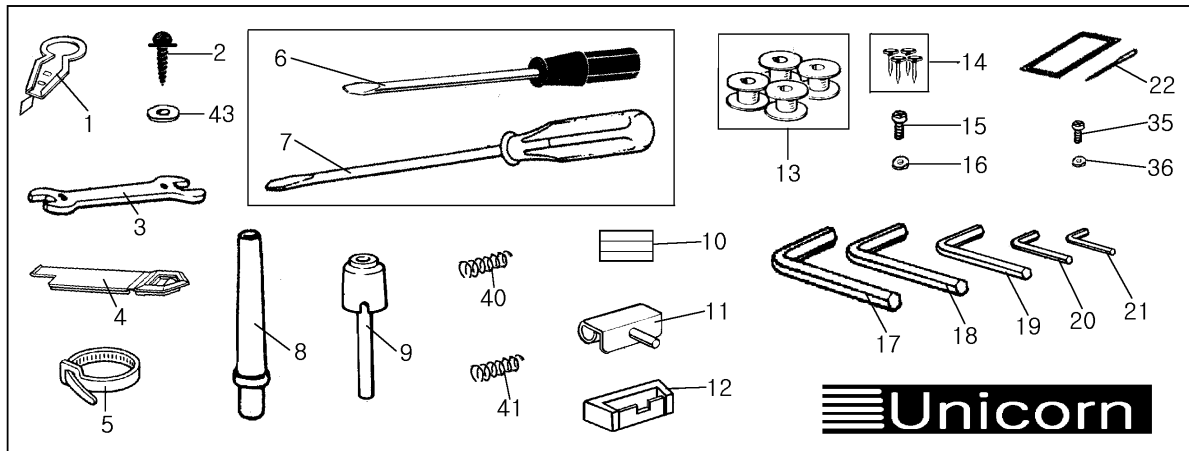
O. 급유 기구 / Oil Lubrication Mechanism

H625, H6250

No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	1047	11/64(40)-6 나사	Screw 11/64(40)-6	3	3	3	3
2	113038	철계코드잡이(소)	Steel Cord Holder (S)	7	7	7	7
3	158017	펠트	Felt	1	1	1	1
4	159010	기름탱크(조)	Oil Tank. ASM	1	1	1	1
5	153061	기름탱크 카바	Oil Tank Cover	1	1	1	1
6	1114	M4-16 나사	Screw M4-16	2	2	2	2
7	159011	기름파이프심지(조)	Oil Wick. ASM	1	1	1	1
8	159012	기름파이프심지(조)	Oil Wick. ASM	1	1	1	1
9	155021	파이프잡이	Pipe Holder	1	1	1	1
10	157011	파이프 3Dx400	Pipe 3Dx400	2	2	2	2
11	157010	파이프 5Dx400	Pipe 5Dx400	1	1	1	1
12	157008	코드잡이(대)	Cord Holder (L)	1	1	1	1
13	159013	흡상기름튜브(조)	Oil Return Tube. ASM	1	1	1	1
14	1020	9/64(40)-5 나사	Screw 9/64(40)-5	12	12	12	12
16	155022	파이프잡이	Pipe Holder	1	1	1	1
17	1050	11/64(40)-8 나사	Screw 11/64(40)-8	3	3	3	3
18	153081	파이프잡이	Pipe Holder	2	2	2	2
19	152069	붓싱	Bushing	1	1	1	1
20	3023	11/64(40)-10 나사	Screw 11/64(40)-10	2	2	2	2
21	157012	3Dx1x90 파이프	Pipe 3Dx1x90	2	2	2	2
22	152070	플런저	Plunger	1	1	1	1
23	155023	스프링	Spring	1	1	1	1
24	153062	스프링잡이	Spring Holder	1	1	1	1
25	1021	1/8(44)-4 나사	Screw 1/8(44)-4	1	1	1	1
26	1031	9/64(40)-8 나사	Screw 9/64(40)-8	1	1	1	1
27	153063	펌프브라켓트	Pump Bracket	1	1	1	1
28	154011	필터(조)	Filter. ASM	1	1	1	1
29	153065	파이프잡이	Pipe Holder	1	1	1	1
31	153066	펌프브라켓트지지대	Pump Bracket Plate	1	1	1	1
32	157013	30x0.5x410 파이프	Pipe 30x0.5x410	1	1	1	1
33	159014	기름파이프심지(조)	Oil Wick Pipe. ASM	1	1	1	1
34	159015	기름파이프심지(조)	Oil Wick Pipe. ASM	1	1	1	1
35	154012	파이프콘넥타	Pipe Connector	1	1	1	1
37	157014	3Dx1x480 파이프	Pipe 3Dx1x445	1	1	1	1
38	157015	3Dx1x325 파이프	Pipe 3Dx1x300	1	1	1	1
39	155024	파이프잡이	Pipe Holder	1	1	1	1
41	158018	기름심지 \varnothing 2.5x65	Oil Wick \varnothing 2.5x65	3	3	3	3
42	153067	파이프잡이	Pipe Holder	2	2	2	2
43	153068	기름카바(조)	Oil Cover. ASM	2	2	2	2
44	154010	파이프	Pipe	1	1	1	1
45	158019	기름심지 \varnothing 2.5x545	Oil Wick \varnothing 2.5x545	1	1	1	1



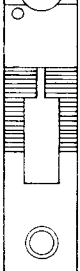
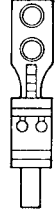
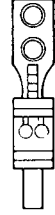
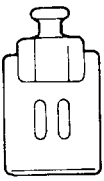
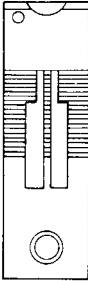
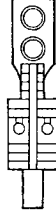
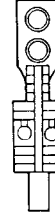
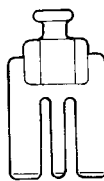
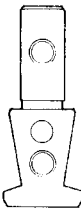
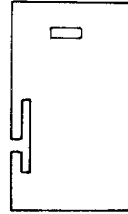
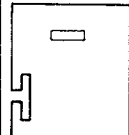
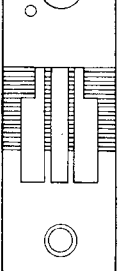
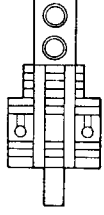
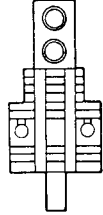
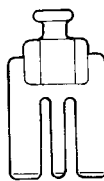
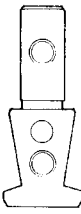
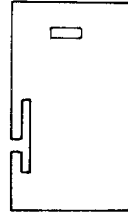
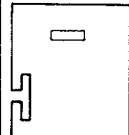
No.	Code No.	품 명	Parts of Name	Q'ty			
				H625	H625H	H6250	H6250H
1	154018	유수판(조)	Oil Pan(ASSY)	1	1	1	1
2	1105	5/16(28)-10 나사	Screw 5/16(28)-10	(1)	(1)	(1)	(1)
3	117012	O링	O-ring	(1)	(1)	(1)	(1)
4	158011	펠트	Felt	(1)	(1)	(1)	(1)
5	115014	멈춤링 E형 10	E-Type Stop Ring 10	(1)	(1)	(1)	(1)
6	151046	무릎올림크랭크	Knee Lifter Crank	(1)	(1)	(1)	(1)
7	3048	15/64(28)-30 나사	Screw 15/64(28)-30	(2)	(2)	(2)	(2)
8	112053	15/64(28)너트	Nut 15/64(28)	(2)	(2)	(2)	(2)
9	7007	15/64(28)-14.5 나사	Screw 15/64(28)-14.5	(1)	(1)	(1)	(1)
10	155025	스프링	Spring	(1)	(1)	(1)	(1)
11	152071	무릎올림축	Knee Lifter Shaft	(1)	(1)	(1)	(1)



Z. 부속품 / Accessories

H625, H6250

No.	Code No.	품 명	Parts Name	Q'ty			
				H625	H625H	H6250	H6250H
1	829	바늘실걸이	Thread a Needle Kit	1	1	1	1
2	816	목나사	Wood Screw	2	2	2	2
3	835	스패너	Spanner	1	1	1	1
4	114020	벨트커버안전장치	Belt Cover Safety Devices	1	1	1	1
5	126003	밴드	Cable Tie			2	2
6	813	드라이버(소)	Driver(S)	1	1	1	1
7	814	드라이버(중)	Driver(M)	1	1	1	1
8	802	베개	Head Rest	1	1	1	1
9	154019	무릎올림로드	Knee Lifter Rod	1	1	1	1
10	805	자석	Magnet	1	1	1	1
11	810	두부힌지	Head Hinge	1	1	1	1
12	809	힌지고무	Hinge Rubber	2	2	2	2
	152093			4			
13	152093-H	보빈	Bobbin		4		
	152046						4
	152046-H						4
14	826	못	Nail	4	4	4	4
15	1126	나사 11/64(40)-10	Screw 11/64(40)-10	3	3	3	3
16	213013	와셔	Washer	3	3	3	3
17	867	렌치 5mm	Hexagonal Wrench 5mm	1	1	1	1
18	830	렌치 4mm	Hexagonal Wrench 4mm	1	1	1	1
19	824	렌치 3mm	Hexagonal Wrench 3mm	1	1	1	1
20	828	렌치 2.5mm	Hexagonal Wrench 2.5mm	1	1	1	1
21	823	렌치 2mm	Hexagonal Wrenc 2mm	1	1	1	1
22	156002	바늘 DP×5#14	Needle DP×5#14	5		5	
	156001	바늘 DP×5#21	Needle DP×5#21		5		5
23	804	부속품봉지	Accessories Bag	1	1	1	1
24	821	무릎올림(조)	Knee Lifter ASSY	1	1	1	1
25	852	사권(조)	Bobbin Winder ASSY	1	1	1	1
26	801	기름통	Oil Tank	1	1	1	1
27	178011	사용자 매뉴얼	Operation Manual	1	1	1	1
28	853	시립봉(조)	Thread Stand ASSY	1	1	1	1
29	803	두부커버	Head Cover	1	1	1	1
30	827	기름통(소)	Oil Tank(S)	1	1	1	1
31	264003	풀리커버	Pully Cover	1	1	1	1
32	134026	벨트커버	Belt Cover	1	1	1	1
33	134017	삼각대커버	Tri-Belt Cover	1	1	1	1
34	133051	조작상자덮개	Panel Cover			1	1
35	136001	스프링와셔	Spring Washer			2	2
36	1005	나사 M3-8	Screw M3-8			2	2
37	153069	조작상자브라켓트	Operation Panel Bracket			1	1
38	807	쿠션고무(소)	Cushion Rubber(S)	1	1	1	1
39	808	쿠션고무(대)	Cushion Rubber(L)	1	1	1	1
40	175011	스프링	Spring			1	1
41	175012	스프링	Spring			1	1
42		조작상자	Operation Panel			1	1
43	223027	와셔	Washer	2	2	2	2
44	815	드라이버(대)	Driver (L)	1	1	1	1

침판 Needle Plate		톱니 Feed Dog		노루발 Presser Foot	침포 Needle Clamp	미끄럼판 (좌 Slide Plate (L)	미끄럼판 (우) Slide Plate (R)
M (Medium)	H (Heavy)	M (Medium)	H (Heavy)				
 1/8		 바늘구멍 Ø1.9 1/8	 바늘구멍 Ø2.3 1/8	 MOB Medium 1/8~1/2			
 3/16~3/8		 바늘구멍 Ø1.9 3/16~3/8	 바늘구멍 Ø2.3 3/16~3/8	 MOB Medium 1/8~1/2			
 1/2		 바늘구멍 Ø1.9 1/2	 바늘구멍 Ø2.3 1/2	 BOB Heavy 1/8~1/2	 1/8~1/2	 1/8~1/2	 1/8~1/2

게이지 류 / Gauge Parts List

H625 , H6250

게이지크기 Gauge Size Inch(mm)	침 판n Needle Plate	톱 니 Feed Dog	노루발 Presser Foot	침포 Needle Clamp	미끄럼판(좌) Slide Plate(L)	미끄럼판(우) Slide Plate(R)
---------------------------------	----------------------	-----------------	---------------------	--------------------	---------------------------	---------------------------

박물용 (Type Medium) H625

1/8 (3.18)	153095	151056	159021	171021	153072	153071
3/16 (4.76)	153097	151058	159023	171022		
1/4 (6.35)	153099	151060	159025	171011		
5/16 (7.94)	153100	151061	159026	171023	153141	
3/8 (9.53)	153101	151062	159027	171024		
1/2 (12.7)	153102	151063	159028	171025	153142	

후물용 (Type Heavy) H625H

1/8 (3.18)	153095-H	151056-H	159021-H	171021	153072	153071
3/16 (4.76)	153097-H	151058-H	159023-H	171022		
1/4 (6.35)	153099-H	151060-H	159025-H	171011		
5/16 (7.94)	153100-H	151061-H	159026-H	171023	153141	
3/8 (9.53)	153101-H	151062-H	159027-H	171024		
1/2 (12.7)	153102-H	151063-H	159028-H	171025	153142	

박물용 (Type Medium) H6250

1/8 (3.18)	153110	151071	159021	171021	153084	153083
3/16 (4.76)	153112	151073	159023	171022		
1/4 (6.35)	153114	151075	159025	171011		
5/16 (7.94)	153115	151076	159026	171023	153148	
3/8 (9.53)	153116	151077	159027	171024		
1/2 (12.7)	153117	151078	159028	171025	153149	

후물용 (Type Heavy) H6250H

1/8 (3.18)	153110-H	151071-H	159021-H	171021	153084	153083
3/16 (4.76)	153112-H	151073-H	159023-H	171022		
1/4 (6.35)	153114-H	151075-H	159025-H	171011		
5/16 (7.94)	153115-H	151076-H	159026-H	171023	153148	
3/8 (9.53)	153116-H	151077-H	159027-H	171024		
1/2 (12.7)	153117-H	151078-H	159028-H	171025	153149	